



the pressure equipment safety authority

STATUTORY DECLARATION
Registration of Fittings

"See Acceptance Letter for the comments and/or conditions of registration"

In this space, show facsimile of manufacturer's logo or trademark as it will appear on the fitting.

Swagelok

I, David H. Peace,

Vice President of Engineering

(company title, e.g. vice president, plant manager, chief engineer) (must be in a position of authority)

of Swagelok Company

(name of manufacturer)

located at Headquarters: 29500 Solon Road, Solon, Ohio 44139 USA (See Attachment A)

(plant address)

do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act (check one)

comply with the requirements of ASME B31.3 Chapter IX which specifies the dimensions, (title of recognized North American Standard)

materials of construction, pressure/temperature ratings and identification marking of the fittings, or

are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with _____ as supported by the attached data which identifies the dimensions, materials of construction, pressure/temperature ratings and the basis for such ratings, and the marking of the fittings for identification.

I further declare that the manufacture of these fittings is controlled by a quality control program which has been verified by the following authority, BSI as being suitable for the manufacture of these fittings to the stated standard. The fittings covered by this declaration, for which I seek registration, are Category "A" Type Fittings

In support of this application, the following information, calculations and/or test data are attached:

ISO 9001:2015 Certificate, Support Documents, Attachment B, Catalog Information, Attachment A

DECLARED before me at Solon in the State of Ohio

this 12th day of January, 2017

(Month) (Year)

(print) Jamie L Ristau Jamie L Ristau
Resident Portage County

(sign) Jamie L Ristau Jamie L Ristau
Notary Public, State of Ohio My Commission Expires: 03/08/2018

[Signature]
(Signature of Applicant)

For Office Use Only

To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA Standard B51, Clause 4.2, and is accepted for registration in Category A

Registration Number: 0A19311.52

Keith Rusch
(For the Administrator/Chief Inspector of Alberta)

Date Registered: JUN 05 2017

Expiry Date: Apr 11 2027

Attachment B: Scope of Registration for Alloy 625 Tube Fittings (Category A)

Product Scope

The table below presents the scope of Swagelok's alloy 625 Swagelok Tube Fittings covered by this submission for CRN approval, which complies with the requirements of ASME B31.3, Part 304.7.2 as an unlisted component.

Summary Tables

Product Description or Series	Material	Port Connections and Sizes	Maximum Allowable Working Pressure		Design Code of Construction
			Up to 100°F	At maximum temperature	
Gaugeable Tube Fittings and Adapter Fittings	Alloy 625 ASTM B446 ASTM B564 (for shaped bodies with 1/2" end connections)	Swagelok End Connections 1/4, 3/8, 1/2 inch	See Table below	See Table below	ASME B31.3 (Unlisted Components)
		NPT Male 1/4, 3/8, 1/2 inch	Pressure rating limited by tube fitting. See Table below		
		NPT Female 1/4, 3/8, 1/2 inch	Pressure rating limited by tube fitting. See Table below		

Alloy 625 Swagelok Tube Fitting Pressure Rating Table

Swagelok End Connection Size, inch	Maximum Allowable Working Pressure (Note 1)		
	Tube Wall Thickness, inch	Up to 100°F	Maximum temperature 1000°F (537°C) (Note 2)
1/4	0.049 inch	10 700 psig	7 811 psig
3/8	0.065 inch	9 400 psig	6 862 psig
1/2	0.065 inch	6 800 psig	4 964 psig

Note 1: Maximum Allowable Working Pressure Values based on noted tube wall thickness. Thinner tubing may be used but in all cases the ratings are less than, or equal to, those shown in the table.

Note 2: Maximum Temperature ratings based on an Elevated Temperature Factor of 0.73, from ASME Code BPV Section II, Part D, Table 1B.

"See Acceptance Letter for the comments and/or conditions of registration"

ABSA

SAFETY CODES (C) FROM THE SOCIETY OF ALBERTA
REGISTRATION OF FITTINGS

0A19311.52

REGISTRATION NO. _____

DWG. NO. or CAT. NO. Attachment B

TYPE OF FITTINGS Alloy 625 Tube Fittings

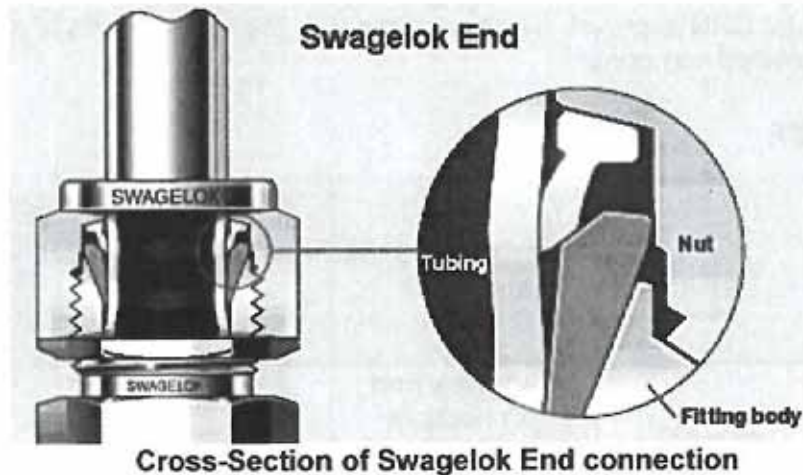
JUN 05 2017

Date _____ INITIALS Keith Rudolf

KEITH RUDOLF, P.Eng.

Product Description And Ratings

Swagelok Tube Fittings are furnished as straight or shaped fittings. Swagelok Tube Fittings consist of at least one Swagelok End – a proprietary two-ferrule mechanical-grip design.



Quality System

The Swagelok Company quality system complies with the requirements of BS EN ISO 9001:2015. Swagelok Company maintains BSI Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate.

References

The product catalogs do not represent the full scope of registration, but rather details some of the most common options.

- Gaugeable Tube Fittings and Adapter Fittings MS-01-140
- Tubing Data Sheet MS-01-107