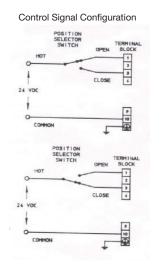
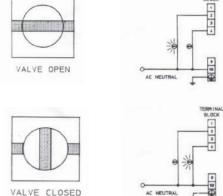
OPERATING CHARACTERISTICS

Valve Stem Position vs. Applied Control Signal

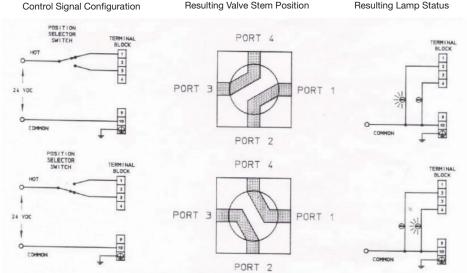
2-Way Ball Valves



Resulting Valve Stem Position Resulting Lamp Status



4-Way Ball Valves

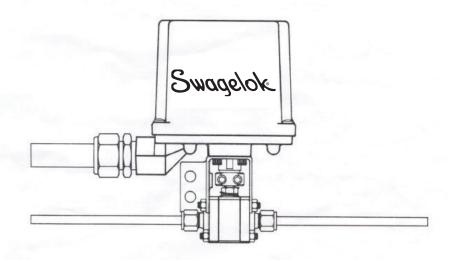


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141 Series Type DCE Electric Ball Valve Actuators

USER'S MANUAL



THIS MANUAL COVERS THE FOLLOWING MODEL:

MS-141DCEO

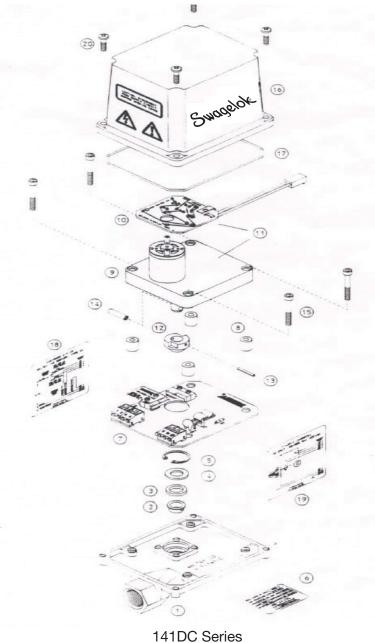
FOR USE ON 2-WAY AND 4-WAY BALL VALVES

NOTE: Please read this user's manual completely and carefully before installing or operating related Swagelok electric ball valve actuators.

Swagelok Company Solon, OH 44139

CONSTRUCTION INFORMATION

Exploded View of the 141 Series Type DCE Actuator



CONSTRUCTION INFORMATION

Parts List and Materials of Construction

Item	Qty	Description	Material
1	1	Base	Die Cast Aluminum
2	1	Bushing	Nylon
3	1	Shaft Seal	Buna-N
4	1	Washer	Stainless Steel
5	1	Retaining Ring	Steel
6	1	Specification Label	Polyester
7	1	Assembled PC Board	
8	4	Motor Standoffs	Nickel Plated Brass
9	1	DC Gearmotor	Stainless Steel Shaft
10	1	Assembled PC Board	
11	1	Gearmotor Assembly	Stainless Steel Shaft
12	1	Dual Cam	Nylon
13	1	Spring Pin	Stainless Steel
14	1	Roll Pin	Stainless Steel
15	4	Mounting Screws	Cadmium Plated Steel
16	1	Cover	Die Cast Aluminum
17	1	Cover Seal	Buna-N
18	1	Wiring Label	Polyester
19	1	Schematic Label	Polyester
20	4	Cover Screws	Stainless Steel
	1	User's Manual	

User Wiring and Internal Circuit

