



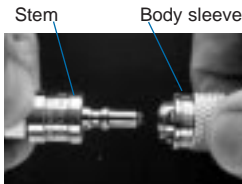
www.swagelok.com

## Miniature Quick-Connects, QM Series

**⚠ Warning:** System pressure must not exceed 100 psig (6.9 bar) at 70°F (20°C) when coupling and uncoupling this product. When uncoupling single-end shutoff quick-connects, system pressure on stem side will vent to atmosphere.

### *To Couple:*

Align stem with body. Pull body sleeve back.

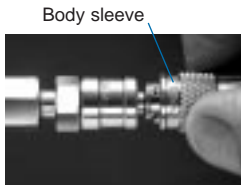


Firmly insert stem into body until it bottoms out. Release sleeve. Make sure that the sleeve returns to its original position.



### *To Uncouple:*

Pull body sleeve back. Remove stem from body.



## Good Practices for Operation of Swagelok Quick-Connects

- Use filters ahead of quick-connects.
- Use body and stem protectors or dust caps on uncoupled bodies and stems.
- Align bodies and stems when coupling or uncoupling.
- Couple and uncouple quick-connects at room temperature.
- Couple and uncouple quick-connects during system cleaning operations.
- Support hanging hoses or other equipment to prevent side load.
- Re-lubricate stem seal O-rings periodically.

### Caution:

- Do not rotate while coupled.
- Do not insert foreign objects into uncoupled bodies or stems.

See the *Swagelok Quick-Connects* catalog for coupled pressure rating information.