

Solenoid Valve Installation Instructions

1. Apply 1/4" PTFE Tape or similar pipe thread sealant to the NPT threads of the Solenoid Valve Adapter. See the Swagelok Tube Fitters Manual for instructions on PTFE tape application.
2. Thread Adapter into Valve air inlet port using an open end wrench on Adapter hex. **Do not turn Solenoid Valve to thread adapter.**
3. Connect system air to Solenoid Valve inlet port marked **P**. Do not cover Lower Exhaust port (marked **R**). This port can be used, if desired, to pipe away exhaust air. (All ports have #10-32 straight threads.)
4. Connect electrical leads to power supply and test for leak-tight operation of Solenoid Valve and Valve.
5. To reposition Solenoid Valve, turn Adapter using an open end wrench. **Do not turn Solenoid Valve.**

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