Swagelok® Welding System
M200 Power Supply

Features

- Power supply for reliable, consistent orbital gas tungsten arc welding
- Up to 200 A peak output capability
- Easy-to-use color touch screen in multiple languages
- Integrated mass flow controller automatically controls OD shield gas flow
- Optional automatic ID purge system available
- Weighs approximately 50 lb (23 kg)
- Compatible with Swagelok welding system weld heads
- Ethernet capability to download weldlogs
Features

The Swagelok welding system M200 power supply offers precision and control combined with easy-to-use touch-screen operation for orbital welding.

- High-resolution 12.1 in. (30.7 cm) color SVGA industrial touch screen
- Integrated mass flow controller automatically controls OD shield gas throughout the weld cycle
- Up to 200 A peak output capability
- Multiple weld procedure data entry options
  - Automatic weld procedure generation includes 15 different material options
  - Simplified manual weld procedure entry
- Monitoring and recording of weld output performance
- Low EMI arc start technology
- Multiple language capability, including Chinese (simplified and traditional), English, French, German, Japanese, Korean, Russian, Spanish, and Swedish
- Meets CE, RoHS (EU), CCC (China), and Canadian requirements

Technical Data

Power

Input: 100 to 230 V (ac);
Output: 2 to 200 A (dc)

<table>
<thead>
<tr>
<th>Input</th>
<th>Average Output</th>
<th>Duty Cycle</th>
</tr>
</thead>
<tbody>
<tr>
<td>100 V/20 A</td>
<td>95 A</td>
<td>100 %</td>
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<tr>
<td>115 V/20 A</td>
<td>100 A</td>
<td>100 %</td>
</tr>
<tr>
<td>200 V/20 A</td>
<td>140 A</td>
<td>60 %</td>
</tr>
<tr>
<td>230 V/16 A</td>
<td>120 A</td>
<td>100 %</td>
</tr>
<tr>
<td>230 V/16 A</td>
<td>200 A</td>
<td>25 %</td>
</tr>
</tbody>
</table>

1 See the Swagelok M200 Power Supply User's Manual, MS-13-212, for duty cycle at temperature.
2 Rating without optional fan filter.

Dimensions

13.5 H by 22.8 W by 15.5 D in. (34.3 by 57.9 by 39.4 cm)

Weight

51.4 lb (23.3 kg)
Operation
The Swagelok M200 power supply offers simple, user-friendly setup and operation. Screen appearances may vary with accessories in use.

High-Resolution Touch Screen
The large, high-resolution industrial touch screen enables uncomplicated viewing of information and trouble-free data entry. The screen layouts are simple to follow, and information is readily available for viewing or editing. With the flexibility of multiple language support, the M200 was designed to be a user-friendly power supply.

One-Touch Adjustments
Weld procedures are easily adjusted. One-touch adjustments can be made to alter the average current value for individual levels. Additionally, values for specific settings can be entered manually. The need to scroll through multiple screen displays is minimized, as all parameter information is just one touch away.

Automatic OD Shield Gas Flow
The integrated mass flow controller automatically controls OD shield gas flow, which promotes consistent weld results and prevents weld head damage caused by a lack of OD shield gas. In addition, a blast purge feature is available, allowing reduced prepurge time and increased production rates.

Automatic or Manual Weld Procedure Creation
The easy-to-use graphic interface, including the Auto Create feature, provides rapid weld procedure creation and execution.
Ordering Information

The Swagelok welding system M200 power supply is shipped in a heavy-duty, custom case for ease of storage and transport. Power cord, user’s manual, and 1/4 in. male Swagelok Quick-Connect stem are included.
To order an M200 power supply, add a plug type designator and user’s manual designator to the basic ordering number: SWS-M200-
Example: SWS-M200-11-E

<table>
<thead>
<tr>
<th>Region</th>
<th>Voltage</th>
<th>Plug Type</th>
<th>Designator</th>
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<tbody>
<tr>
<td>Australia, China, New Zealand</td>
<td>230 V 50/60 Hz</td>
<td>AS 3112</td>
<td>18</td>
</tr>
<tr>
<td>Continental Europe, Korea</td>
<td>230 V 50/60 Hz</td>
<td>CEE 7/7</td>
<td>17</td>
</tr>
<tr>
<td>Japan, Taiwan</td>
<td>100/115 V 50/60 Hz</td>
<td>NEMA 5-15</td>
<td>13</td>
</tr>
<tr>
<td></td>
<td>200/230 V 50/60 Hz</td>
<td>NEMA L6-20</td>
<td>14</td>
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<tr>
<td>India</td>
<td>230 V 50/60 Hz</td>
<td>BS 546</td>
<td>21</td>
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<tr>
<td>North America</td>
<td>115 V 50/60 Hz</td>
<td>NEMA 5-15</td>
<td>11</td>
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<td></td>
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<tr>
<td></td>
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<td>NEMA 6-15</td>
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<tr>
<td>United Kingdom</td>
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<td>IEC 309</td>
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User’s Manual

<table>
<thead>
<tr>
<th>Language</th>
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<tbody>
<tr>
<td>Chinese (simplified)</td>
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</tr>
<tr>
<td>English</td>
<td>-E</td>
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<td>French</td>
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<td>Russian</td>
<td>-R</td>
</tr>
<tr>
<td>Spanish</td>
<td>-S</td>
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</tbody>
</table>

Options and Accessories

Automatic ID Purge Control
The automatic purge control for the Swagelok M200 power supply provides a complete and fully automated inside diameter (ID) purge system, for a consistent, repeatable weld bead. When this option is combined with the standard integrated mass flow controller (MFC) of the M200 for outside diameter (OD) shield gas, it provides a complete, automated system for purge control.
For more information about the Automatic ID Purge Control, see the Automatic ID Purge Control catalog, MS-02-367.

Bar Code Scanner
The scanner allows fast and accurate data entry. The scanner comes with a 6 ft (1.8 m) cable and accepts 1D barcode format (other bar code formats available on request).
Ordering number: SWS-M200-BARCODE

Calibration Unit
The M200 calibration unit is used to calibrate the current and voltage of the Swagelok M200 power supply and verify the rotor speed of Swagelok weld heads. This enables you to ensure the equipment is operating within specification without removing it from service.
Ordering number: SWS-M200-CAL

Printer Paper
One roll of paper is included with the M200 power supply. Additional packages of rolls can be ordered separately. Each package contains 10 rolls.
Ordering number: CWS-DRP-PAPER

Remote Pendant
The pendant provides remote operation of primary power supply controls, as well as power supply status indicators. The remote pendant comes with a 15 ft (4.6 m) cable. Extension cable is available.
Ordering number: SWS-M200-REMOTE

TIG Torch
Expanding the versatility of the Swagelok M200 welding system, the M200 power supply offers a manual mode that can operate a dedicated manual tungsten inert gas (TIG) torch. This feature meets the needs of customers who wish to perform manual welding. When combined with version 2.30 or later software, the M200 power supply can serve as a single weld power source for a customer’s automated or manual weld needs.
Ordering number: SWS-M200-TORCH-KIT

Weld Head Adapter Cable
The weld head adapter cable allows connection from Swagelok weld heads with multiturn-style connectors to Swagelok power supplies with quarter-turn–style connectors.
Ordering number: SWS-M200-WH-ADPTR
Options and Accessories

Power Cord
A 12 ft (3.7 m) power cord is included with the M200 power supply. To order a separate power cord, add a power cord designator from the table to the basic ordering number:

Example: CWS-CORD-1

Example: K-SWS-M200-CORD-18

Stainless Steel Flux
Thicker walls require more heat during gas tungsten arc welding. Swagelok stainless steel flux serves as a reactive agent with the arc, enabling operators to significantly reduce bead width and increase penetration by as much as 300%. By using Swagelok flux, an operator will be able to reduce the amount of heat required for full penetration and maintain the critical phase balance of the Alloy 2507.

Features
- Provides deeper penetration, reduced bead width, and reduced heat-affected zone when welding thick-walled tubing.
- Is ideally suited for use with Alleima® Alloy 2507 and other super-duplex stainless steels.
- Allows operators to autogenously weld Alloy 2507 and maintain critical phase balance.
- Kit includes 1 oz (30 mL) stainless steel flux, brush, and measuring cup.

Additional Accessories
Fan filter: SWS-M200-IND-FLTR
Port cover: K-SWS-M200-PORT-CVR-KIT

Swagelok Weld Heads
See these Swagelok catalogs:
- Series 20, MS-02-128
- Series 4 and 8, MS-02-130
- Series 40, MS-02-140
- Series 5, MS-02-129
- Series 10, MS-02-131
- Series 8 HPH, MS-02-304

⚠️ WARNING
Do not mix/interchange Swagelok products or components not governed by industrial design standards, including Swagelok tube fitting end connections, with those of other manufacturers.

### Region | Voltage | Plug Type | Designator (Square) | Designator (Round) |
<table>
<thead>
<tr>
<th></th>
<th></th>
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<tbody>
<tr>
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<td>Continental Europe, Korea</td>
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<tr>
<td>Japan, Taiwan</td>
<td>100/115 V 50/60 Hz</td>
<td>NEMA 5-15</td>
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<td></td>
<td>200/230 V 50/60 Hz</td>
<td>NEMA L6-20</td>
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<td>India</td>
<td>230 V 50/60 Hz</td>
<td>BS 546</td>
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<tr>
<td>North America</td>
<td>115 V 50/60 Hz</td>
<td>NEMA 5-15</td>
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<td>NEMA 5-20</td>
<td>9</td>
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</tr>
<tr>
<td>United Kingdom</td>
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<td>IEC 309</td>
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<td>15</td>
</tr>
<tr>
<td></td>
<td>230 V 50/60 Hz</td>
<td>BS 1363</td>
<td>6</td>
<td>16</td>
</tr>
</tbody>
</table>

Introduction

Since 1947, Swagelok has designed, developed, and manufactured high-quality, general-purpose and specialty fluid system products to meet the evolving needs of global industries. Our focus is on understanding our customers’ needs, finding timely solutions, and adding value with our products and services.

We are pleased to provide this global edition of the book-bound Swagelok Product Catalog, which compiles more than 100 separate product catalogs, technical bulletins, and reference documents into one convenient, easy-to-use volume. Each product catalog is up to date at the time of printing, with its revision number shown on the last page of the individual catalog. Subsequent revisions will supersede the printed version and will be posted on the Swagelok website and in the Swagelok electronic Desktop Technical Reference (eDTR) tool.

For more information, visit your Swagelok website or contact your authorized Swagelok sales and service representative.

Warranty Information

Swagelok products are backed by The Swagelok Limited Life-time Warranty. For a copy, visit swagelok.com or contact your authorized Swagelok representative.

Safe Product Selection

When selecting a product, the total system design must be considered to ensure safe, trouble-free performance. Function, material compatibility, adequate ratings, proper installation, operation, and maintenance are the responsibilities of the system designer and user.

⚠️ WARNING

Do not mix/interchange Swagelok products or components not governed by industrial design standards, including Swagelok tube fitting end connections, with those of other manufacturers.