

April 03, 2023

Attention: Tanya Francis
TECHNICAL STANDARDS & SAFETY AUTHORITY
345 CARLINGVIEW DRIVE
TORONTO, ON M9W 6N9

The design submission, Tracking Number 2023-01804, Web Portal Number 2023-S1045, originally received on March 21, 2023 was surveyed and accepted for registration as follows:

CRN : 0D20522.52 **Accepted on:** April 03, 2023
Reg Type: ADDITION TO ACC. FITTING **Expiry Date:** July 11, 2028
Drawing No. : ATTACHMENT A & B
Fitting type: SWAGELOK FX SERIES METAL HOSE
Design registered in the name of : SWAGELOK COMPANY

The registration is conditional on your compliance with the following notes:

*** See attachment A and B for manufacturing locations, and scope of registration*

*** The scope of this revision include only correcting a typographical error with the hose braid material specification from ASTM A478 grade 321 to ASTM A580 grade 321.*

As indicated on AB-41 Statutory Declaration or AB-351 Declaration of Conformity form and submitted documentation, the code of construction is ASME B31.3.

- It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration or AB-351 Declaration of Conformity as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.*
- This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration or AB-351 Declaration of Conformity form.*
- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency, and maintains a valid Certification of Authorization Permit if required by the jurisdiction where manufacturing takes place, until that date.*
- Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.*

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3337 or fax (780) 437-7787 or e-mail Dick@absa.ca.

Sincerely,



DICK, ASHLING, P. Eng.



the pressure equipment safety authority

9410 - 20 Ave N.W.
Edmonton, Alberta, Canada T6N 0A4
Tel: (780) 437-9100 / Fax: (780) 437-7787

April 03, 2023

DOP Cert. No. D00007936



Technical Standards and Safety Authority
345 Carlingview Drive
Toronto, Ontario M9W 6N9
www.tssa.org

Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below

Swagelok

STATUTORY DECLARATION Registration of Fittings

I, Joel Feldman, Vice President of Engineering

(Name and Position, e.g. President, Plant Manager, Chief Engineer)

of Swagelok Company

(Name of Manufacturer)

Located at 29500 Solon Road, Solon, Ohio 44139 USA

(Plant Address)

(440) 248-4600

(Telephone No.)

(440) 349-5970

(Fax No.)



do solemnly declare that the fittings listed hereunder, which are subject to the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, comply with all of the requirements of ASME B31.3 for unlisted components and ISO 10380

(Title of recognized North American Standard)

which specifies the dimensions, materials of construction, pressure/temperature ratings, identification marking the fittings and service;



or are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with _____ as supported by the attached data which identifies the dimensions, material of construction, pressure/temperature ratings and the basis for such ratings, the marking of the fitting for identification and service.

I further declare that the manufacture of these fittings is controlled by a quality system meeting the requirements of ISO 9001:2015 which has been verified by the following authority, BSI

The items covered by this declaration, for which I seek registration, are category D. Hoses type fittings. In support of this application, the following information and/or test data are attached as follows:

ISO 9001:2015 Certificate, Attachment A, Attachment B, Catalog Information and other Support Documents

(drawings, calculations, test reports, etc.)

Declared before me at SOLON in the STATE of OHIO

the 31 day of January AD 20 23

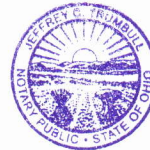
Commissioner for Oaths:

JEFFREY C TRUMBULL

(Printed name)

[Signature]

(Signature)



JEFFREY C. TRUMBULL
Notary Public
State of Ohio
Recorded in Lake County
Certificate # 2020-RE-813693
My Commission Expires
April 15, 2025

[Signature]
(Signature of Declarer)

FOR OFFICE USE ONLY

To the best of my knowledge and belief, the application meets the requirements of the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category 'D'

CRN: _____

Registered by: _____

Dated: 2023-04-03

NOTE: This registration expires on: 2028-07-11

2023-01804

ABSA

SAFETY CODES ACT - PROVINCE OF ALBERTA

ACCEPTED: **0D20522.52**

See acceptance letter for
conditions of registration.

Date: **2023-04-03**

By: [Signature]

ASHLING DICK, P. Eng.
DOP: D00007936

This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

*Information provided in this application is releasable under the Freedom of Information and Privacy Protection Act and may be disclosed upon request.

PV 09553 (04/17) ** The scope of this revision include only correcting the typographical error with the hose braid material specification from ASTM A478 grade 321 to ASTM A580 grade 321. See attachment A & B for details/.

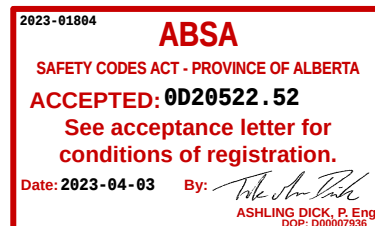
Attachment B: Scope of Registration for Swagelok FX Series Hose Assemblies (Category D)

Product Scope

The table below represents the scope of Swagelok FX series hose assemblies covered by this submission for CRN approval. These hose assemblies have been evaluated in accordance with ASME B31.3 and ISO 10380. The referenced product catalogues do not represent the full scope of the submission but rather detail some of the most common options.

Summary Table

Product Series	Pressure Retaining Material	End Connection & Sizes	Nom. Hose Size (in.)	Maximum Working Pressure in (Psig)		Design Code of Construction
				@ Min. Temp.	@ Max. Temp.	
FX Series Metal Hose	Core: 316L SS (ASTM A240) Braid: 321 SS (ASTM A580) Or 316L SS (ASTM A240) Weld Collar: 304 SS (ASTM A269) End Connections: Strain-Hardened 316 SS (ASTM A479)	Tube Fitting 1/4" – 1/2", 4-10 mm [TA, TM, SL, SM]	1/4	6000 @ -325°F	4236 @ 1000°F	ASME B31.3, ISO 10380
		NPT Female 1/8" – 1/4" [PF] NPT Male 1/8" – 1/2" [PM] Female VCO Fitting 1/4" Male ISO/BSP Tapered threads (ISO 7) 1/4" – 1/2" [MT] Female ISO/BSP Tapered Threads (ISO 7) 1/4" [FT]		6000 @ -60°F	5640 @ 400°F	
		Male Swivel Nut VCR 1/4" [RM] Female VCR Fitting 1/4" [RF]		5500 @ -325°F	3883 @ 1000°F	
		Tube Fitting 12mm [TM]		5365 @ -325°F	3787 @ 1000°F	
		NPT Female 3/8" [PF]		5300 @ -60°F	4982 @ 400°F	
		Tube Butt Weld 1/4" [TB]		5100 @ -325°F	3600 @ 1000°F	
		NPT Female 1/2" [PF]		4900 @ -60°F	4606 @ 400°F	
		Tube Butt Weld 1/2" [TB]		3700 @ -325°F	2612 @ 1000°F	
		Male Swivel Nut VCR 1/2" [RM] Female VCR Fitting 1/2" [RF]		3000 @ -325°F	2118 @ 1000°F	



This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

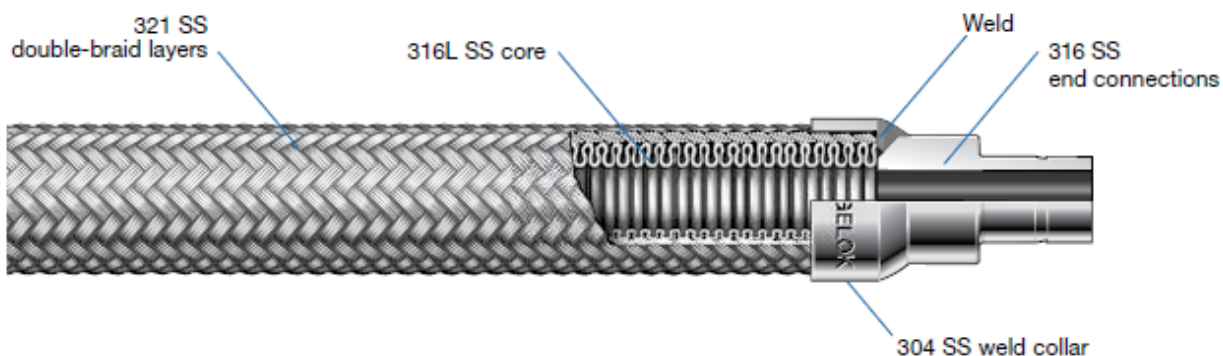
Product Series	Pressure Retaining Material	End Connection & Sizes	Nom. Hose Size (in.)	Maximum Working Pressure in (Psig)		Design Code of Construction
				@ Min. Temp.	@ Max. Temp.	
FX Series Metal Hose	Core: 316L SS (ASTM A240) Braid: 321 SS (ASTM A580) or 316L SS (ASTM A240) Weld Collar: 304 SS (ASTM A269) End Connections: Strain-Hardened 316 SS (ASTM A479)	Tube Fitting 1/4" – 1/2", 4-12 mm [TA, TM, SL, SM] Female VCO Fitting 1/2" [VF] Male Swivel Nut VCR 1/4" [RM] Female VCR Fitting 1/4" [RF]	3/8	5000 @ -325°F	3530 @ 1000°F	ASME B31.3, ISO 10380
		NPT Female 1/4" – 1/4" [PF] NPT Male 1/4" – 1/2" [PM] Male ISO/BSP Tapered threads (ISO 7) 1/4" – 3/8" [MT]		5000 @ -60°F	4700 @ 400°F	
		NPT Female 1/2" [PF]		4900 @ -60°F	4606 @ 400°F	
		Tube Butt Weld 1/2" [TB]		3700 @ -325°F	2612 @ 1000°F	
		Tube Butt Weld 3/8" [TB]		3300 @ -325°F	2329 @ 1000°F	
		Male Swivel Nut VCR 1/2" [RM] Female VCR Fitting 1/2" [RF]		3000 @ -325°F	2118 @ 1000°F	
		Tube Fitting 1/4" – 3/4", 6-18 mm [TA, TM, SL, SM] Male Swivel Nut VCR 1/4" [RM] Female VCR Fitting 1/4" [RF] Female VCO Fitting 1/2" [VF]	1/2	4500 @ -325°F	3177 @ 1000°F	
		NPT Female 3/8-1/2" [PF] NPT Male 1/4" – 3/4" [PM] Female VCO Fitting 1/4" Male ISO/BSP Tapered threads (ISO 7) 3/8" – 1/2" [MT] Female ISO/BSP Tapered Threads (ISO 7) 1/2" [FT]		4500 @ -60°F	4230 @ 400°F	
		NPT Female 1" [PF]		4400 @ -60°F	4092 @ 400°F	
		Tube Butt Weld 1/2" [TB]		3700 @ -325°F	2612 @ 1000°F	
		Male Swivel Nut VCR 1/2" [RM] Female VCR Fitting 1/2" [RF]		3000 @ -325°F	2118 @ 1000°F	
		Male Swivel Nut VCR 3/4" [RM] Female VCR Fitting 3/4" [RF]		2800 @ -325°F	1976 @ 1000°F	

Product Series	Pressure Retaining Material	End Connection & Sizes	Nom. Hose Size (in.)	Maximum Working Pressure in (Psig)		Design Code of Construction
				@ Min. Temp.	@ Max. Temp.	
FX Series Metal Hose	Core: 316L SS (ASTM A240) Braid: 321 SS (ASTM A580) Or 316L SS (ASTM A240) Weld Collar: 304 SS (ASTM A269) End Connections: Strain-Hardened 316 SS (ASTM A479)	Tube Fitting 1/2" – 1", 12-20 mm [TA, TM, SL, SM] Female VCO Fitting 1/2" – 3/4" [VF]	3/4	3600 @ -325°F	2541 @ 1000°F	
		NPT Female 1/2"-3/4" [PF] NPT Male 1/2" – 1" [PM] Female VCO Fitting 1/4" Male ISO/BSP Tapered threads (ISO 7) 1/2"-1" [MT] Female ISO/BSP Tapered Threads (ISO 7) 3/4"-1" [FT]		3600 @ -60°F	3384 @ 400°F	
		Male Swivel Nut VCR 1/2" [RM] Female VCR Fitting 1/2"-1" [RF]		3000 @ -325°F	2118 @ 1000°F	
		Male Swivel Nut VCR 5/8"-3/4" [RM] Female VCR Fitting 3/4" [RF]		2800 @ -325°F	1976 @ 1000°F	
		Tube Butt Weld 3/4"-1" [TB]		2400 @ -325°F	1694 @ 1000°F	
		Tube Fitting 1/2" – 1-1/4", 16-28 mm [TA, TM, SL, SM] Male Swivel Nut VCR 1" [RM] Female VCR Fitting 1" [RF] Female VCO Fitting 1" [VF]	1	3000 @ -325°F	2118 @ 1000°F	
		NPT Female 1" [PF] NPT Male 1/2" – 1" [PM] Female VCO Fitting 1/4" Male ISO/BSP Tapered threads (ISO 7) 1" [MT] Female ISO/BSP Tapered Threads (ISO 7) 1" [FT]		3000 @ -60°F	2820 @ 400°F	
		Male Swivel Nut VCR 3/4" [RM] Female VCR Fitting 3/4" [RF]		2800 @ -325°F	1976 @ 1000°F	
		Tube Butt Weld 3/4"-1" [TB]		2400 @ -325°F	1694 @ 1000°F	

Product Series	Pressure Retaining Material	End Connection & Sizes	Nominal Hose Size (in.)	Maximum Working Pressure in (Psig)		Design Code of Construction
				@ Min. Temp.	@ Max. Temp.	
FX Series Metal Hose	Core: 316L SS (ASTM A240) Braid: 321 SS (ASTM A580) or 316L SS (ASTM A240) Weld Collar: 304 SS (ASTM A269) End Connections: Strain-Hardened 316 SS (ASTM A479)	Tube Fitting 1-1/4" – 1-1/2", 28-32 mm [TA, TM, SL, SM]	1-1/4	2600 @ -325°F	1835 @ 1000°F	ASME B31.3, ISO 10380
		NPT Female 1-1/4" [PF] NPT Male 1" – 1-1/4" [PM] Male ISO/BSP Tapered threads (ISO 7) 1-1/4" [MT]		2600 @ -60°F	2444 @ 400°F	
		Tube Butt Weld 1-1/4" [TB]		2400 @ -325°F	1694 @ 1000°F	
		Tube Fitting 1-1/2", 38 mm [TA, TM, SL, SM] Tube Butt Weld 1-1/2" [TB]	1-1/2	2200 @ -325°F	1553 @ 1000°F	
		NPT Female 1-1/2" [PF] NPT Male 1" – 1-1/2" [PM] Male ISO/BSP Tapered threads (ISO 7) 1-1/2" - 2" [MT]		2200 @ -60°F	2068 @ 400°F	
		Tube Fitting 2" [TA, SL] Tube Butt Weld 2" [TB]	2	1675 @ -325°F	1182 @ 1000°F	
		NPT Male 1-1/2" – 2" [PM] Male ISO/BSP Tapered threads (ISO 7) 2" [MT]		1675 @ -60°F	1574 @ 400°F	

Product Illustration

All end connections are welded onto the hose using weld collars.



Product Options:

Additional options that do not affect pressure and/or temperature ratings may be made available within the scope of this approval. Examples of these would include the following:

Braid Options

- 316L SS

Cover Options

- Armor guard - Interlocking, flexible 302 stainless steel.
- Fire jacket - Woven fiberglass coated with specially compounded aerospace-grade silicone rubber
- Thermosleeve - Braided fiberglass with saturated synthetic material coating.

Tag and Marking Options

- Mat tag - Polyester tag with customer-specified text
- Lanyard tag - Stainless steel tag with customer-specified text
- Clamp tag - Stainless steel tag with customer-specified text

End Connection Seals or Sealant Options

- VCO - O-rings
- VCR - Gasket
- Pipe Thread ends - thread sealant

Quality System

The Swagelok Company quality system complies with the requirements of ISO 9001:2015. The Swagelok Company maintains BSI Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate. The Swagelok FX series hose assemblies are manufactured at Hose Master and at Swagelok Company location in Solon, Ohio.

References

The product catalog does not represent the full scope of the registration but rather details some of the most common options.

- Hose Assemblies, Bulk Hose, and End Connections Product Catalog MS-01-180