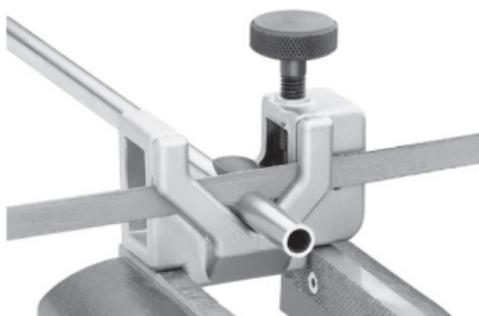


### Step 1

Mount tube saw guide in a vise.



### Step 2

Place tubing into tube saw guide and position cut line in groove. Turn thumbscrew to actuate gripper and hold tubing securely.

### Step 3

Insert hacksaw in the groove and cut tubing. It is recommended the hacksaw blade have a minimum of 24 teeth per in.

### Step 4

Loosen thumbscrew slightly and slide end of tubing outside the tube saw guide. Tighten thumbscrew and deburr cut end of tubing.

Use the Swagelok tube deburring tool (ordering number MS-TDT-24) to deburr both I.D. and O.D. of tubing.





**Swagelok<sup>®</sup>**

**Tube Saw  
Guide**

*How to Use ....*

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March 2007  
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