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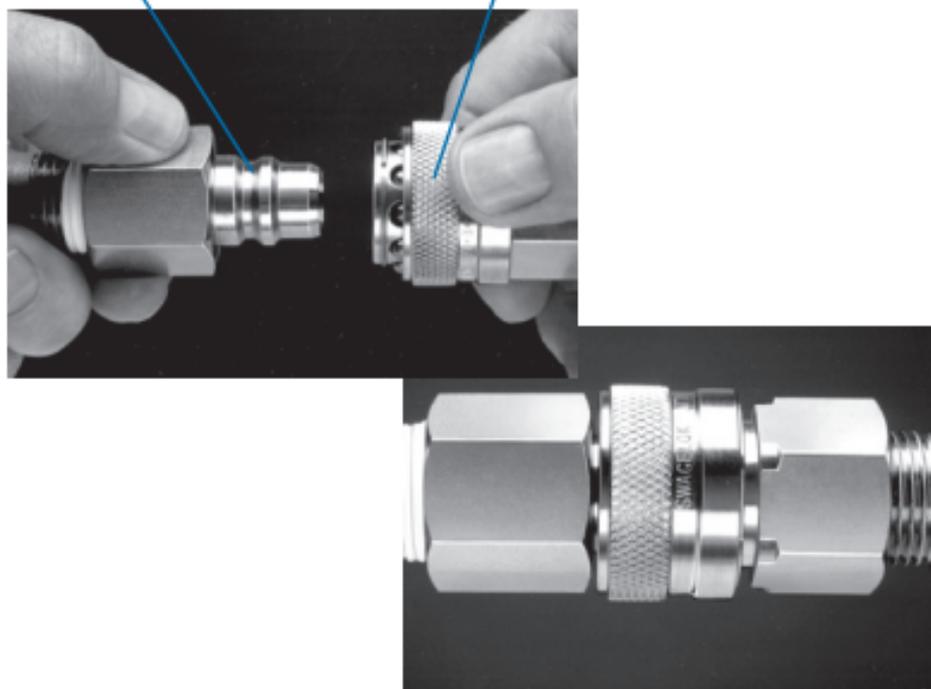
Full Flow Quick-Connects, QF Series

To Couple:

Align stem with body. Pull body sleeve back. A proper coupling is indicated by:

- An audible click upon full insertion of the Stem into the Body.
- Upon release of the Body Sleeve, it will return to its original position. It will be contacting the Stem.

Stem Body sleeve



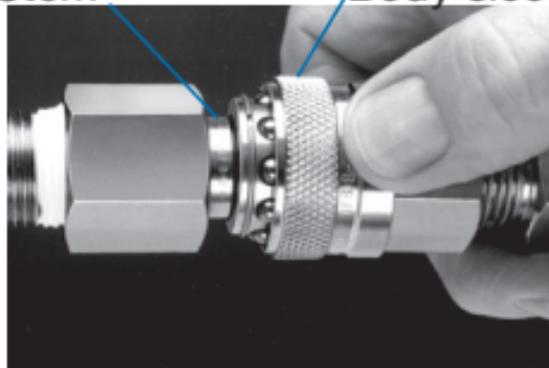
Note: When fully coupled, the Body sleeve will be contacting the Stem.

To Uncouple:

⚠ Do not uncouple under pressure.

Pull body sleeve back. Remove stem from body.

Stem Body sleeve



Good Practices for Operation of Swagelok Quick-Connects

- Use body and stem protectors or dust caps on uncoupled bodies and stems.
- Align bodies and stems when coupling or uncoupling.
- Couple and uncouple quick-connects at room temperature.
- Couple and uncouple quick-connects during system cleaning operations.
- Support hanging hoses or other equipment to prevent side load.
- Re-lubricate stem seal O-rings periodically.

Caution:

- Do not rotate while coupled.
- Do not insert foreign objects into uncoupled bodies or stems.



Warning: Do not uncouple full-flow quick-connects under pressure.

See the Swagelok *Quick-Connects* catalog, [MS-01-138](#), for coupled pressure rating information.

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These instructions are also available in French, Italian, German, and Spanish.