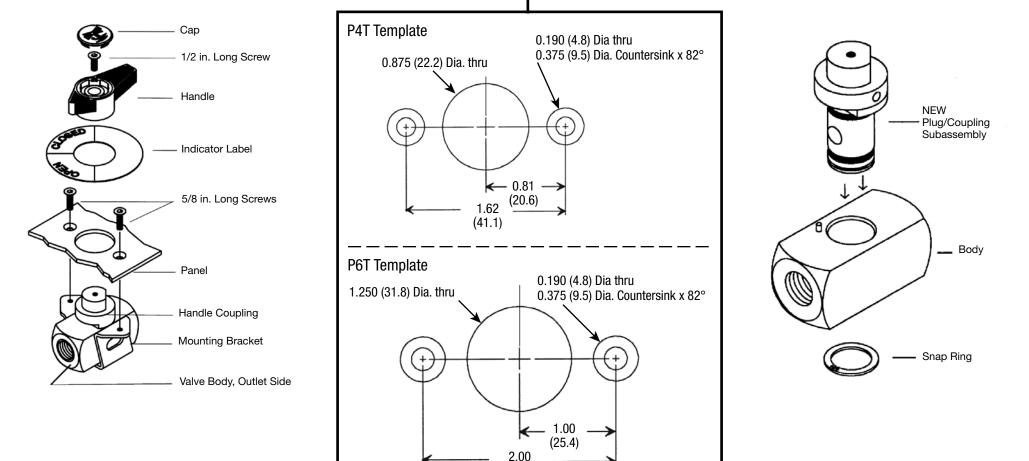
Plug Valve Panel Mount Installation Instructions

- 1. Select the proper **template** (P4T or P6T). Use **template** to mark the location of the **mounting bracket holes** and the **center hole**. Drill **holes** to the required diameter and countersink depth shown on the template.
- 2. Place the **mounting bracket** around the **valve body**, then insert the top of the **valve body** through the **center hole** from the back of the panel.
- 3. Attach the **mounting bracket** to the panel using (2) **5/8 in. long screws**. Make sure the body is oriented as desired, then tighten the **screws** with a 3/32 in. hex wrench until snug.
- 4. Affix indicator label to the front of the panel with the word OPEN over the outlet side of the body.
- 5. Place the **handle** on top of the **handle coupling** aligning the "flats". Fasten the **handle** to the coupling with the **1/2 in. long screw**. Carefully tighten the **screw** with a 3/32 in. hex wrench until handle is secure.
- 6. Align the cap with the handle then snap the cap into place on top of the handle.
- 7. Test the valve for proper operation.

Plug Valve Panel Mount Retrofit Instructions

- 1. Relieve system pressure to existing valve.
- 2. Remove **snap ring** from bottom of plug using snap ring pliers and discard. Remove **plug/handle subassembly** from valve body by lifting straight up on handle.
- 3. Remove plastic **protective sleeve** from the new **plug/coupling subassembly**. Insert **subassembly** into the valve body with the subassembly oriented as shown below.
- 4. Install new **snap ring** into the groove in the bottom of the plug using snap ring pliers.
- 5. Follow steps 1 through 7 for Plug Valve Panel Mount Installation Instructions to complete the installation.





Dimensions, in inches (millimeters), are for reference only and are subject to change.

Translations are available on www.swagelok.com.

(50.8)