

Codes & Standards Compliance Office

2202 2nd Ave. Regina, SK S4R 1K3

PH: (306)798-7112 Toll Free: (866)530-8599 FAX: (306)787-9273 Toll Free: (866)760-9255

Email: boilerpermits@tsask.ca Website: www.tsask.ca

Statutory Declaration (Registration of Fittings)

TSK-1008

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Vice President, Engineering				manufacturer's logo or trademark as it appear on the fitting.
(mus	(company title, e.g. vice presid t be in a position of authority in the ma			Swagolal
Swage	lok Company		The same of the sa	Owadeio
		e of manufacturer)	7) 1 (4) (1) (8)(1.3)	
cated at.	Headquarters: 29500 Solo	on Road	Solon, Ohio	44139 USA
	(Plant Address – Apt/Street)		(City,Prov)	(Postal Code)
	y declare that the fittings list fety Act (check one)	ed hereinunder, which	are subject to the Sask	atchewan Boiler and Pressure
• Com	ply with the requirements of	ASME B31.1 and ASM	ME B31.3 white	ch specifies the dimensions,
Mate	erials of construction, pressu			king of the fittings, or
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	omply with	inna materials of some	and the second second	as supported by the attached
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for s	uch ratings, and the marking	g of the fittings for ident	tification.	
urther de	clare that the manufacturer	of these fittings is contr	olled by a quality contro	ol program which has been
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support	of this application, the follow	ing <mark>info</mark> rmation, calcula	ations and / or test data	are attached:
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Canadian Registration Number Submittal
Category C: Swagelok Bleed Valves and Purge Valves

Attachment B: Scope for Swagelok BV Series Bleed Valves and P Series Purge Valves (Category C)

Date: March 30, 2020

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This document represents the scope of the Swagelok BV Bleed Valves and P Purge Valves covered by this submission for CRN approval. These products were designed and evaluated in accordance with ASME B31.1-2018 for unlisted components and ASME B31.3-2018 for unlisted components.

Summary Table

Main		Main Pressure		Maximum Rated Pressure		
Product Series	Pressure Bearing Component	Bearing Material (Standard)	Port Connections, Sizes	At -65 to 100°F (except Carbon Steel)	At max temperature	Design Code of Construction
BV Body	Body, Stem	316 SS (ASTM A479)	Male NPT 1/8", 1/4", 3/8", 1/2" Male ISO 1/4",1/2"	10,000	6085 @ 850°F	
	,,		Male SAE 1/4",1/2"	4,568	4568 @ 400°F	
BV Body, Stem	Body Stem	1018 Carbon Steel	Male NPT 1/8", 1/4", 3/8", 1/2" Male ISO 1/4",1/2"	10,000 @ -20 to 100°F	8630 @ 375°F	
	(ASTM A108)	Male SAE 1/4",1/2"	4,568 @ -20 to 100°F	4568 @ 375°F		
P Body, Cap	Body, Cap	316 SS (ASTM A479)	Female & Male NPT 1/8", 1/4", 3/8", 1/2" Male ISO 1/8"	4000	2500 @ 600°F	ASME B31.1 (Unlisted Components) and ASME B31.3 (Unlisted Components)
			Swagelok Tube Fitting 1/8", 1/4", 3/8", 1/2", 6MM, 8MM			
		Male SAE 1/4", 1/2"	4000	2850 @ 400°F		
Р	Body, Cap	12L14 Carbon Steel (ASTM A108)	Female & Male NPT 1/8", 1/4", 3/8", 1/2"	3000 @ -20 to 100°F	2985 @ 350°F	
			Male SAE 1/4", 1/2"			
			Male ISO 1/8" Swagelok Tube Fitting 1/8", 1/4", 3/8", 1/2", 6MM, 8MM			





Canadian Registration Number Submittal
Category C: Swagelok Bleed Valves and Purge Valves

Product	Main Pressure	Main Pressure Bearing		Maximum Rated Pressure (psig)		Design Code of
Series	Bearing Component	Material (Standard)	Port Connections, Sizes	At -65 to 100°	At max temperature	Construction
Р	Body, Cap C3600	Brass Cap C36000 (ASTM B16)	Male NPT 1/8", 1/4", 1/2"		_ 740 @ 400°F	ASME B31.1 (Unlisted Components) and ASME B31.3 (Unlisted Components)
			Male ISO 1/8"	3000		
			Swagelok Tube Fitting 1/8", 1/4", 3/8", 1/2", 6MM			
			Swagelok Tube Fitting 8MM	2322		
			Swagelok Tube Fitting 3/8"	2200		
			Swagelok Tube Fitting 1/2"	2100		
			1/8" FNPT	3000	640 @ 400°F	
			1/4" FNPT	3000	660 @ 400°F	
			3/8" FNPT	2600	520 @ 400°F	
			1/2" FNPT	2400	480 @ 400°F	
			Male SAE 1/4", 1/2"	2284	297 @ 400°F	

Product Illustrations

BV Series Bleed Valves



P Series Purge Valves



Date: March 30, 2020

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Typical Product Characteristics:

Some of the product options listed below could affect the pressure-temperature ratings shown in the Summary Table, but in all cases the ratings are less than those shown in the Summary Table. All of the following options are within the scope of this registration:

BV Series Bleed Valves

Handles Vent Tubes

P Series Purge Valves

Ball Material (316SS standard, PTFE optional)

Quality System

The Swagelok Company quality system complies with the requirements of ISO 9001:2015. The Swagelok Company maintains BSI Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate.

References

The product catalog does not represent the full scope of registration, but rather details some of the most common options.

BV Bleed Valves and P Purge Valves Catalog MS-01-62, Rev N

Attachment A. Swagelok Manufacturing Locations

This document lists the Swagelok locations where end item or component level manufacturing activities take place.

Swagelok Company	Swagelok Company (Falon 1)
29500 Solon Road	348 Bishop Road
Solon, Ohio 44139	Highland Heights, Ohio 44143
USA	USA
Swagelok Company (Highland)	Swagelok Company (Falon 2)
318 Bishop Road	358 Bishop Road
Highland Heights, Ohio 44143	Highland Heights, Ohio 44143
USA	USA
Swagelok Company (OFC)	Swagelok Company (HPF)
29495 F.A. Lennon Drive	6050 Cochran Road
Solon, Ohio 44139	Solon, Ohio 44139
USA	USA
Swagelok Company (Atlantic)	Swagelok Company (Snow Metal)
26651 Curtiss Wright Parkway	6060 Cochran Road
Willoughby Hills, Ohio 44092	Solon, Ohio 44139
USA	USA
Swagelok Company (Micro) 26653 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Company (Alfred) 29500 Ambina Drive Solon, Ohio 44139
Swagelok Hose Services Company (SHSC)	Swagelok Company (Strongsville)
29900 Solon Industrial Parkway	15400 Foltz Road
Solon, Ohio 44139	Strongsville, Ohio 44119
Swagelok (China) Fluid System Technologies Ltd. Changshu Export Process Zone Changshu Economic Development Zone Changshu, Jiangshu 215513 China	Swagelok Limited Ballafletcher Road Tromode IM4 4RA Isle of Man

