The Swagelok® tube deburring tool is for 3/16 in. ID to 1 1/2 in. OD and 4 mm ID to 38 mm OD stainless steel, steel, and hard alloy tubing.

⚠️ CAUTION
Do not put fingers inside tool or near the cutting edges.
To deburr OD of tubing: Place deburring tool over the end of the tubing with the blades on the outside. Rotate the tool in a clockwise direction.

To deburr ID of tubing: Place deburring tool over the end of the tubing with the blades on the inside. Rotate the tool in a clockwise direction.

All: Wipe deburred end of tubing clean with a cloth. The deburred tube end should have a uniform edge break with no burrs. Internal and external chamfers should not exceed half the wall thickness of the tubing.