



NOTIFICATION OF CHANGE LEVEL 1 – FOR AWARENESS

April, 12th 2021

Swagelok has earned a reputation for unmatched quality and consistency at the component level. We are committed to maintaining this reputation while continuing to grow and improve our product offering. At times, this requires changes to the form, fit or function of our core products.

This Level 1 – Notification of Change sets forth changes to one or more of the products you may have purchased from Swagelok or an authorized Swagelok sales and service center. Prior to release, each change listed was carefully evaluated in accordance with the Swagelok Quality System, to minimize impact to you, our end customer.

A Level 1 Notification relates to an applicable* change impacting Form, Fit and/or Function (“FFF”) or the cosmetic appearance of a standard product. “Standard product” is any product that does not include a customer specified product or process attribute and can be purchased by any customer. This includes off-catalog product that can be assembled through designators, assemble to order (“ATO”), make to order (“MTO”), product produced by other means.

Product Name: Preswage tools

Product Details: Gaugeable Preswage Tool to Replace Non-Gaugeable Version in Select Sizes

Change Impact: Form Fit Function Cosmetic Appearance

Description and Reason for Change

- The following non-gaugeable preswage tool sizes will be discontinued: 1/4 in., 3/8 in., 1/2 in., 5/8 in., 6 mm, 8 mm, 10 mm, 12 mm, and 16 mm.
- The gaugeable version, which enables customers to quickly measure the gap between the nut and fitting body with a standard Swagelok gap inspection gauge during Swagelok tube fitting installation, will replace the discontinued non-gaugeable sizes. All other non-gaugeable preswage tool sizes are not impacted by this change and will continue to be available.
- Effective May 28, 2021, no new orders will be accepted for the non-gaugeable versions of the preswage tool that have a gaugeable offering. The table below shows the ordering numbers that are being converted

Tube OD	Current Non-Gaugeable Preswage Tool Ordering Number	Replacement Gaugeable Preswage Tool Ordering Number
Dimensions, in.		
1/4	MS-ST-400	MS-ST-400GA
3/8	MS-ST-600	MS-ST-600GA
1/2	MS-ST-810	MS-ST-810GA
5/8	MS-ST-1010	MS-ST-1010GA
Dimensions, mm		
6	MS-ST-6M0	MS-ST-6M0GA
8	MS-ST-8M0	MS-ST-8M0GA
10	MS-ST-10M0	MS-ST-10M0GA
12	MS-ST-12M0	MS-ST-12M0GA
16	MS-ST-16M0	MS-ST-16M0GA





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- The instructions for the gaugeable pre-swage tool differ from those for the non-gaugeable tool. Reference catalog MS-01-140, *Gaugeable Tube Fittings and Adapter Fittings*, for non-gaugeable preswage instructions and instruction card MS-CRD-0110 for gaugeable preswage instructions.

Available Options:

- No options

Effective Date: Immediately Future Date [ESTIMATED IMPLEMENTATION DATE]

Unless otherwise noted, all changes are rolling changes and will take some time to flow through our global inventory. If you have questions regarding the impact of this change on your applications, please contact your local authorized Swagelok sales and service center representative. They, along with regional technology centers, and trained field engineers, are available to assist you.

** Applicable changes which would require notification to a Distributor or end user include changes which impact the form, fit or function of a product attribute or measurement as described in Swagelok data readily available to customers or when a change is made that is cosmetically detectable to the customer.*

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