

PURGE KIT - VCR & TUBE FITTINGS

The Swagelok Southwest Purge Kit with VCR and Tube Fittings is a package of commonly used purge fittings in one part number.

Features and Benefits

- Cutouts for each part allows for quick access
- Labeled with part numbers for ease of replenishment
- Tray is sized to fit neatly in weld cart drawer
- Minimizes waste and workbench clutter

Contents

- Swagelok VCR gaskets (1/4", 1/2" and 3/4")
- Dog bones (1/4")
- Reducing dog bones (1/2" x 1/4")
- Swagelok VCR tees (1/4" FVCR)
- Swagelok port connectors (1/4")
- Swagelok reducers (1/8", 1/4", 3/8", 1/2" and 3/4")
- Swagelok VCR unions (1/4" and 1/2" x 1/4")
- Swagelok VCR elbows (1/4" MVCR, 1/4" FVCR)
- Swagelok VCR caps and plugs (1/4")
- Swagelok x VCR unions (1/4" MVCR x SWG 1/4" - 3/4")
- Bill of materials can be customized

Technical Information

- Reference applicable Swagelok product literature

Packaging

- Foam insert with cutouts
- Each tray individually bagged
- Custom configurations available

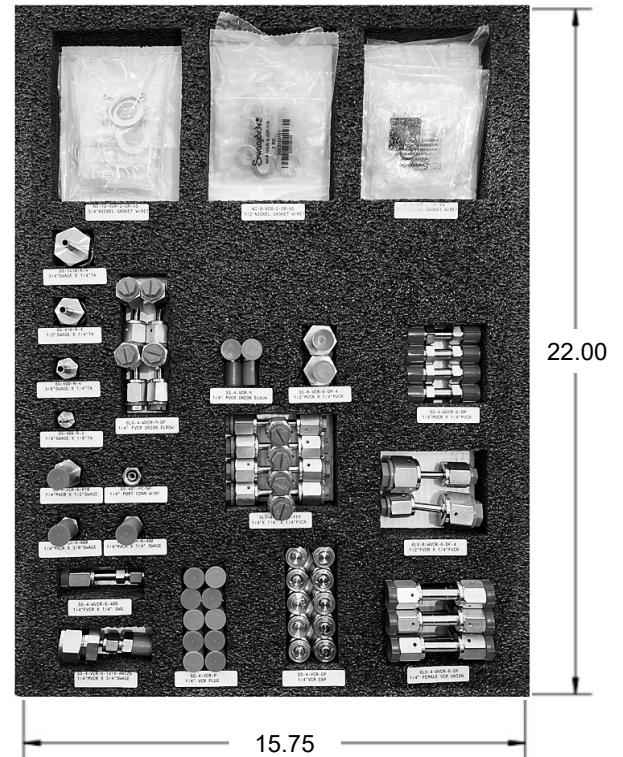
Additional Purge Solutions

- Weld Argon Panel
- Purge Trees
- UHP Purge Sticks
- Purge Jumpers
- Weld Purge Panel

For product technical data, including materials of construction, see the following catalogs:

[*Swagelok VCR® Metal Gasket Face Seal Fittings MS-01-24*](#)

[*Swagelok Gaugable Tube Fittings and Adapter Fittings, MS-01-140*](#)



Swagelok

Bill of Materials

Part Number	Description	Quantity
NI-4-VCR-2-GR-VS	NICKEL VCR GASKET UNPLATED RETAINER 1/4"	30
NI-8-VCR-2-GR-VS	NICKEL VCR GASKET UNPLATED RETAINER 1/2"	20
NI-12-VCR-2-GR-VS	NICKEL VCR GASKET UNPLATED RETAINER 3/4"	10
SS-4-VCR-CP	VCR CAP 1/4"	10
SS-4-VCR-P	VCR PLUG 1/4"	10
SS-4-WVCR-6-DF	VCR "DOGBONE" 1/4" FVCR X 1/4" FVCR	6
6LV-8-WVCR-6-DF-4	VCR REDUCING "DOGBONE" 1/2" FVCR X 1/4" FVCR	2
SS-4-WVCR-6-DM	VCR UNION 1/4" MVCR X 1/4" MVCR	8
6LV-4-WVCR-9-DF	VCR FEMALE ELBOW 1/4" FVCR X 1/4" FVCR	4
6LV-4-WVCR-T-FFF	VCR FEMALE TEE 1/4" FVCR X 1/4" FVCR X 1/4" FVCR	4
SS-4-VCR-9	VCR UNION ELBOW 1/4" MVCR X 1/4" MVCR	2
SS-8-VCR-6-DM-4	VCR REDUCING UNION 1/2" MVCR X 1/4" MVCR	2
SS-4-WVCR-6-400	SWG X FVCR UNION 1/4" SWG X 1/4" FVCR	1
SS-4-VCR-6-400	SWG X MVCR UNION 1/4" SWG X 1/4" MVCR	1
SS-4-VCR-6-600	SWG X MVCR UNION 3/8" SWG X 1/4" MVCR	1
SS-4-VCR-6-810	SWG X MVCR CONNECTOR 1/2" SWG X 1/4" MVCR	2
SS-4-VCR-6-1210-ARIZN	SWG X MVCR CONNECTOR 3/4" SWG X 1/4" MVCR	1
SS-401-PC-NF	SWG PORT CONNECTOR 1/4"	1
SS-400-R-2	SWG REDUCER 1/4" SWG X 1/8" TA	1
SS-600-R-4	SWG REDUCER 3/8" SWG X 1/4" TA	1
SS-810-R-4	SWG REDUCER 1/2" SWG X 1/4" TA	1
SS-1210-R-4	SWG REDUCER 3/4" SWG X 1/4" TA	1

Ordering Information

Ordering part number for PURGE KIT - VCR & TUBE FITTINGS:

S8-10T000IN0-ARIZN

Safe Product Selection

When selecting a product, the total system design must be considered to ensure safe, trouble-free performance. Function, material compatibility, adequate ratings, proper installation, operation, and maintenance are the responsibilities of the system designer and user.

Caution: Do not mix or interchange parts with those of other manufacturers.

Warranty Information

Swagelok products are backed by The Swagelok Limited Lifetime Warranty. For a copy, visit swagelok.com.



Swagelok Southwest

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PURGE KIT - BORE THRU & MAG TEE FITTINGS

The Swagelok Southwest Purge Kit with Bore Thru and Mag Tee Fittings is a package of commonly used purge fittings in one part number.

Features and Benefits

- Cutouts for each part allows for quick access
- Labeled with part numbers for ease of replenishment
- Tray is sized to fit neatly in weld cart drawer
- Minimizes waste and workbench clutter

Contents

The Purge Kit for Bore Thru and Mag Tee Fittings contains the following Swagelok parts in sizes 1/4", 3/8", 1/2", 3/4" and 1":

- Swagelok bore thru unions with nylon ferrules
- Mag tees with 1/4" branch connections and nylon ferrules
- Spare nylon ferrules
- Bill of materials can be customized

Technical Information

- Reference applicable Swagelok product literature

Packaging

- Foam insert with cutouts
- Each tray individually bagged
- Custom configurations available

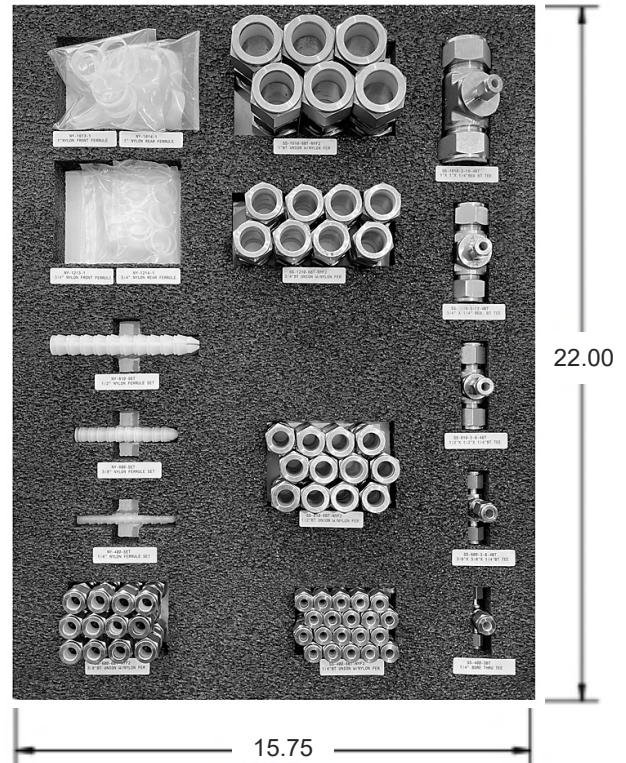
Additional Purge Solutions

- Weld Argon Panel
- Purge Trees
- UHP Purge Sticks
- Purge Jumpers
- Weld Purge Panel

For product technical data, including materials of construction, see the following catalogs:

[Swagelok VCR® Metal Gasket Face Seal Fittings MS-01-24](#)

[Swagelok Gaugable Tube Fittings and Adapter Fittings, MS-01-140](#)



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Bill of Materials

Part Number	Description	Quantity
NY-400-SET	FERRULE SET 1/4" NYLON	20
NY-600-SET	FERRULE SET 3/8" NYLON	20
NY-810-SET	FERRULE SET 1/2" NYLON	20
NY-1213-1	FRONT FERRULE 3/4" NYLON	10
NY-1214-1	BACK FERRULE 3/4" NYLON	10
NY-1613-1	FRONT FERRULE 1" NYLON	10
NY-1614-1	BACK FERRULE 1" NYLON	10
SS-400-6BT-ARIZN	BT UNION 1/4" W / NYLON FERRULES, 1/16" HEX HOLE	20
SS-600-6BT-ARIZN	BT UNION 3/8" W / NYLON FERRULES, 1/16" HEX HOLE	12
SS-810-6BT-ARIZN	BT UNION 1/2" W / NYLON FERRULES, 1/16" HEX HOLE	12
SS-1210-6BT-ARIZN	BT UNION 3/4" W / NYLON FERRULES, 1/16" HEX HOLE	8
SS-1610-6BT-ARIZN	BT UNION 1" W / NYLON FERRULES, 1/16" HEX HOLE	6
SS-400-3BT-NYF3	MAG TEE 1/4" BT, W / NYLON FERRULES	1
SS-600-3-6-4BT-NYF3	MAG TEE 3/8" X 3/8" X 1/4" BT, W / NYLON FERRULES	1
SS-810-3-8-4BT-NYF3	MAG TEE 1/2" X 1/2" X 1/4" BT, W / NYLON FERRULES	1
SS-1210-3-12-4BT-NYF3	MAG TEE 3/4" X 3/4" X 1/4" BT, W / NYLON FERRULES	1
SS-1610-3-16-4BT-NYF3	MAG TEE 1" X 1" X 1/4" BT, W / NYLON FERRULES	1

Ordering Information

Ordering part number for PURGE KIT - BORE THRU & MAG TEE FITTINGS:

S16-1OT000IN0-ARIZN

Safe Product Selection

When selecting a product, the total system design must be considered to ensure safe, trouble-free performance. Function, material compatibility, adequate ratings, proper installation, operation, and maintenance are the responsibilities of the system designer and user.

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