Sandvik Materials Technology

Product Area Tube



www.materials.sandvik/en/

MATERIAL CERTIFICATE

982 Griffin Pond Rd, Clarks Summit, PA US 18411, Ph: 570-585-7500

Cert#: 180032853

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	20 20				9
Plant Location: 982 Griffin Pond Road, Clarks Summit, PA 18411Sold To: 8442Ship To:SWAGELOK MANUFACTURING COMPANYGRANDE PRAIRIE VALVE & FITTINGINDEPENDENCE OHGRAND PRAIRIE ABCustomer Order No: Y90831Certification Date: 20181030Sandvik Order No: 351745/1Sandvik Order No: 351745/1					
Work Order/Lot: 0002004908					
SWAGELOK SMS-00333 Rev. D, ASTM A632-04					
Cold Finished BRIGHT ANNEALED Seamless Tube Type TP316/TP316L (UNS S31600/S31603) Size: .125" X .035" Heat: 551673					
ANALYSIS_%					and the second sec
ANALYSIS % C Si C Si 9 Heat .017 .39 Fe Mo Heat 2.63 Prod 2.63	Mn	P	S	Cr 17.34 17.27	Ni
Heat .017 .39	1.65	.026	.007	17.34	13.15
Prod .017 .39	1.64	.026	.005	17.27	13.13
Fe Mo	Cu	Al	Pb		
Heat 2.63					
Prod 2.63					
Mechanical Tests:Yield StrengthTensileElongationReduction0.2%1.0%Strengthin %Of AreapsiMPapsiMPaE2" E10" E4d E5d%47700329.0N/A80620556.047N/AN/A					
Yield Strength	Tensi	le	Elo	ngation	Reduction
0.2% 1.0%	Stren	gth	1	n t	Or Area
psi MPa psi MPa	psi	MPa	E2" E10"	E4d E5d	*
47700 329.0 N/A	80620	556.0	47 N/A	N/A N/A	N/A
48860 337.0	80910	558.0	46		
Hardness Test Results: 82HRBW, 80HRBW, 83HRBW					
Flattening Test per ASTM A450/A1016 and ASME SA450/SA1016:					
Tensile Test sample width (1=Full-Size 2=1/2" Strip): 1 Country Of Origin: Germany 100% Positive Material Identification performed					
All material subjected to a final solution annealing heat					
treatment with material at a temperature of 1900 deg. F					
minimum followed by rapid quenching to below 800 deg. F in					
less than three (3) minutes.					
The material has not come in contact with Mercury or Mercury					
containing compounds.					
No welding has been performed on this material.					
Material has been eddy current tested in accordance with					
ASTM A450, ASTM A1016 and is acceptable.					
Material is capable of passing the ASTM A262 Practice "E". Inspection certificate produced in accordance with					
EN 10204 3.1 (formerly EN 10204 3.1.B).					
No unauthorized alterations. The contents of this Inspection					
Certificate may not be modified or revised in any way					
without the prior written approval of Sandvik Materials					
Technology. Unauthorized alterations to the Inspection					
Certificate, including introduction of false, fictitious or					
fraudulent statements or entries, may be punishable by					
fines, imprisonment, or both. This Inspection Certificate					
may be copied only in the manner and for the purposes					
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MATERIAL CERTIFICATE

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specified in EN 10204:2004, Section 6. Contravention of this notice will be prosecuted to the fullest extent of the applicable law(s). Material has been manufactured/supplied in accordance with Sandvik Materials Technology Quality Manual-Commercial Products Revision 0 dated Dec. 7, 2017. Quality system has been approved to ISO 9001:2015 (Cert# 10047907, 02JAN18) No unauthorized alterations. The content of this inspection certificate may not be modified or revised in any way without the prior written approval of Sandvik Materials Technology. Unauthorized alterations to the inspection certifiate, including introduction of false, ficticious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both.

Contravention of this notice will be prosecuted to the fullest extent of the applicable laws.

This is to certify that the contents of this certificate are correct and accurate as contained in Sandvik's records, and that all above test results and operations performed are in compliance with the requirements of the purchase order and the specification(s) listed above.

Electronically Generated Certificate-Valid without signature John Scherer, Quality Mgr-Tube 10 (SWINST=1/8-316 R2) (10) CF (RX1152)

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