



ASSOCIATED TUBE CANADA

a division of Samuel, Son & Co., Limited

7455 WOODBINE AVENUE, MARKHAM, ONTARIO, CANADA L3R 1A7

Phone (905) 475-6464 In U.S. Toll Free 1-800-387-4217

Fax (905) 475-5202

Page 1
Date 5/03/22
Customer 15353
Order Nbr 96998 SO
Invoice # 214547
P.O. # 8007295
Line Nbr -
Item Nbr - 24907

Sold To:

GRAND PRAIRIE FLUID SYSTEMS TECH. INC
11025-89 AVENUE
#100
GRANDE PRAIRIE AB T8V 5B9

Ship To:

GRAND PRAIRIE FLUID SYSTEMS TECH. INC
11025-89 AVENUE
#100
GRANDE PRAIRIE AB T8V 5B9



WELDED, ANNEALED, O.D. CONDITIONED STAINLESS STEEL
COILED TUBING, TO SPECIFICATIONS ASTM A249 18a,
A269 15a(2019), ASME SA-249(2021) AND BRS-75

Description Item Number Customer Item Number
0.375"ODX0.049"IA 316/316L FC316D0375049AINCMTODUAL SS-T6-W-049-250

CHEMICAL ANALYSIS (% By Weight)

Heat #	C	Mn	P	S	Si	Cr	Mo	Ni	Ti	Cu	N	Co	Al	Other Elements
535730	.0240	1.6300	.0350	.0013	.3700	16.6500	2.0100	10.0300	.0070	.4800	.0370	.2800	.0190	

MECHANICAL TEST RESULTS

Heat #	Description	W.O. #	.2% Y.S. ksi	UTS ksi	%EL	Rev. Flatten	Rev. Flare/ Bend	Rev. Flange Flat.	Hardness	Eddy Current	Pneumatic/ Hydrostatic	Gr A/E
535730	0.375"ODX0.049"IA 316/316L	146804-01	41.9	88.7	58	PASSED	PASSED	PASSED	74 HRBW	PASSED	PASSED	

SHIPMENT DETAIL

Heat #	Total	UM	Country of Melt	Country of Manufacturing
535730	3750.00	FT	United States	

Tags:

1759446 Canada
1759445 Canada
1759444 Canada
1759443 Canada
1759442 Canada
1759441 Canada
1759440 Canada
1759439 Canada
1759438 Canada
1759437 Canada
1759436 Canada
1759435 Canada
1759434 Canada
1759433 Canada
1759432 Canada

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Item Nbr	-	24907

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GRAND PRAIRIE FLUID SYSTEMS TECH. INC
11025-89 AVENUE
#100
GRANDE PRAIRIE AB T8V 5B9

We certify that we have manufactured and tested the materials referenced, in accordance with the noted specifications the results shown were obtained upon testing samples from this order as dictated by contract requirements.
This certification complies with the requirements of EN 10204-3.1



per

P. Williams

Director of Manufacturing Technology



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Page 1
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Item Nbr 23409

ATC

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11025-89 AVENUE
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GRANDE PRAIRIE AB T8V 5B9

Ship To:

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11025-89 AVENUE
#100
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WELDED, ANNEALED, O.D. CONDITIONED STAINLESS STEEL
TUBING, COILED TO SPECIFICATIONS ASTM A249 18a,
A269 15a(2019), ASME SA-249(2021) AND BRS-75
LEVEL WIND ON WOODEN SPOOL.

Description Item Number Customer Item Number
0.375"ODX0.049"A 316/316L FC316D0375049AISC500DUAL SS-T6-W-049-500

CHEMICAL ANALYSIS (% By Weight)

Heat #	C	Mn	P	S	Si	Cr	Mo	Ni	Ti	Cu	N	Co	Al	Other Elements
535730	.0240	1.6300	.0350	.0013	.3700	16.6500	2.0100	10.0300	.0070	.4800	.0370	.2800	.0190	

MECHANICAL TEST RESULTS

Heat #	Description	W.O. #	ksi	UTS	%EL	Rev. Flare/	Rev. Flange	Hardness	Eddy Current	Pneumatic/	Gr A262
535730	0.375"ODX0.049"A 316/316L	147454-01	38.2	84.4	57	PASSED	PASSED	PASSED	79 HRBW	PASSED	PASSED

SHIPMENT DETAIL

Heat #	Total	UM	Country of Melt	Country of Manufacturing
535730	7500.00	FT	United States	

Tags: 1759318 Canada
1759317 Canada
1759316 Canada
1759315 Canada
1759314 Canada
1759313 Canada
1759312 Canada
1759311 Canada
1759310 Canada
1759309 Canada
1759308 Canada
1759307 Canada
1759306 Canada
1759305 Canada
1759304 Canada

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ATC

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