Swagelok

TUBE FITTER'S TOOL KIT

THE ULTIMATE SET OF FABRICATION TOOLS

Swagelok Bangalore | Chennai | Delhi | Hyderabad



Features

- Set of Swagelok tools & accessories designed specifically for fabricating tubing systems
- Easy to find the right tool for the job
- 1/4" 1/2" and 6 12mm kits
- Lockable, water resistant case with wheels for easy transportation
- Two variants Master Installers Kit and Compact Inspectors Kit

Tool Kits

Finding the right tool for the job will not be an issue when you have Tube Fitter's Toolkit on your jobsite. The toolkit contains the complete set of Swagelok tools and accessories specifically for fabricating tubing systems. These set of tools are designed for use with the three most common tube sizes - 1/4, 3/8 and 1/2" OD (Outside Diameter) tubing. All the tools are securely placed in a lockable, water resistant case with wheels to make transportation easy.

The tool kits are available in Imperial and Metric sizes.

Master Installers Kit

Ordering No:

KIT-MI-IN (Imperial) KIT-MI-MM (Metric)



Kits assembled for metric cases have 6mm, 10mm & 12mm tools and accessories in lieu of 1/4", 3/8" and 1/2".

Compact Installers Kit

Ordering No:

KIT-CI-IN (Imperial) KIT-CI-MM (Metric)



Customised Tool Kits

If you need a customised Tool Kit, we can build it for you using the Swagelok components that you choose. Need more information? Email us at marketingbangalore@swagelok.com

Components (Imperial)

Tube Benders	Compo	Components (Imperial)						
1 Hand Tube Bender 1/4" MS-HTB-4T 2 Hand Tube Bender 3/8" MS-HTB-6T 3 Hand Tube Bender 1/2" MS-HTB-8 Gap Inspection Gauge 1/4" MS-IG-400 5 Gap Inspection Gauge 1/4" MS-IG-600 6 Gap Inspection Gauge 1/2" MS-IG-600 Wrenches/Pre-swaging Tools 7 Ratchet Wrench 1/4" MS-RW-400 8 Ratchet Wrench 3/8" MS-RW-600 9 Ratchet Wrench 1/2" MS-RW-810 10 Pre-swaging Tool 1/4" MS-RW-810 11 Pre-swaging Tool 3/8" MS-TW-810 12 Pre-swaging Tool 1/2" MS-ST-600 12 Pre-swaging Tool 1/2" MS-TW-4 14 Tee Wrench 1/4" MS-TW-4 15 Tee Wrench 3/8" MS-TW-4 15 Tee Wrench 3/8" MS-TW-8 Tube Prep	Item	Description	Size	Part Number				
1 Hand Tube Bender 1/4" MS-HTB-4T 2 Hand Tube Bender 3/8" MS-HTB-6T 3 Hand Tube Bender 1/2" MS-HTB-8 Gap Inspection Gauge 1/4" MS-IG-400 5 Gap Inspection Gauge 1/4" MS-IG-600 6 Gap Inspection Gauge 1/2" MS-IG-600 Wrenches/Pre-swaging Tools 7 Ratchet Wrench 1/4" MS-RW-400 8 Ratchet Wrench 3/8" MS-RW-600 9 Ratchet Wrench 1/2" MS-RW-810 10 Pre-swaging Tool 1/4" MS-RW-810 11 Pre-swaging Tool 3/8" MS-TW-810 12 Pre-swaging Tool 1/2" MS-ST-600 12 Pre-swaging Tool 1/2" MS-TW-4 14 Tee Wrench 1/4" MS-TW-4 15 Tee Wrench 3/8" MS-TW-4 15 Tee Wrench 3/8" MS-TW-8 Tube Prep								
2 Hand Tube Bender 3/8" MS-HTB-6T 3 Hand Tube Bender 1/2" MS-HTB-8 Gap Inspection Gauges 4 Gap Inspection Gauge 1/4" MS-IG-400 5 Gap Inspection Gauge 3/8" MS-IG-600 6 Gap Inspection Gauge 1/2" MS-IG-600 7 Ratchet Wrench 1/4" MS-RW-400 8 Ratchet Wrench 3/8" MS-RW-600 9 Ratchet Wrench 1/2" MS-RW-810 10 Pre-swaging Tool 1/4" MS-ST-400 11 Pre-swaging Tool 1/4" MS-ST-400 12 Pre-swaging Tool 1/2" MS-ST-810 13 Tee Wrench 1/2" MS-ST-810 14 Tee Wrench 3/8" MS-TW-4 15 Tee Wrench 3/8" MS-TW-6 15 Tee Wrench 3/8" MS-TW-8 16 Snoop Leak Detector MS-TW-8 17 Tube Cutter 3/16" - 1" MS-TC-308 18 Tube Cutting Wheel (5 No's) MS-TC-308 19 Tube Deburring Tool 3/16" - 1 1" MS-TD-24 20 Thread Pitch Gauge MS-TIK-PG 21 1/4" Tefton Tape 1/8" - 3/8" MS-ST-8 Catalogues/Case 23 Tube Fitters Manual MS-13-43 26 Thread ID Guide MS-13-77 27 Gripper Pad MS-07-03		Tub	e Benders					
Sap Inspection Gauges	1	Hand Tube Bender	1/4"	MS-HTB-4T				
Gap Inspection Gauge	2	Hand Tube Bender	3/8"	MS-HTB-6T				
4 Gap Inspection Gauge 1/4" MS-IG-400 5 Gap Inspection Gauge 3/8" MS-IG-600 6 Gap Inspection Gauge 1/2" MS-IG-600 7 Ratchet Wrench 1/4" MS-RW-400 8 Ratchet Wrench 3/8" MS-RW-600 9 Ratchet Wrench 1/2" MS-RW-810 10 Pre-swaging Tool 1/4" MS-ST-400 11 Pre-swaging Tool 3/8" MS-ST-600 12 Pre-swaging Tool 1/4" MS-ST-600 13 Tee Wrench 1/2" MS-ST-600 14 Tee Wrench 1/4" MS-TW-4 15 Tee Wrench 1/4" MS-TW-4 16 Snoop Leak Detector MS-SNOOP-80Z 17 Tube Cutter 3/16" - 1" MS-TC-308 18 Tube Cutting Wheel (5 No's) MS-TCW-308 19 Tube Deburring Tool 3/16" - 1 1/2" MS-STR-4 20 Thread Pitch Gauge MS-TIK-PG 21 1/4" Teflon Tape 1/8" - 3/8" MS-STR-4 22 1/2" Teflon Tape 1/8" - 3/8" MS-STR-8 Catalogues/Case 23 Tube Fitters Manual MS-13-43 24 Tube Bender Manual MS-13-77 25 Gripper Pad MS-07-25 28 Marker MS-00	3	Hand Tube Bender	1/2"	MS-HTB-8				
5 Gap Inspection Gauge 3/8" MS-IG-600 6 Gap Inspection Gauge 1/2" MS-IG-810 Wrenches/Pre-swaging Tools 7 Ratchet Wrench 1/4" MS-RW-400 8 Ratchet Wrench 3/8" MS-RW-600 9 Ratchet Wrench 1/2" MS-RW-810 10 Pre-swaging Tool 1/4" MS-ST-400 11 Pre-swaging Tool 3/8" MS-ST-600 12 Pre-swaging Tool 1/2" MS-ST-810 13 Tee Wrench 1/4" MS-TW-4 14 Tee Wrench 3/8" MS-TW-4 15 Tee Wrench 1/2" MS-TW-6 15 Tee Wrench 1/2" MS-TW-8 **Tube Prep Tools/Accessories **Tube Prep Tools/Accessories** **T		Gap Insp	ection Gauges					
MS-IG-810 Wrenches/Pre-swaging Tools	4	Gap Inspection Gauge	1/4"	MS-IG-400				
Wirenches/Pre-swaging Tools	5	Gap Inspection Gauge	3/8"	MS-IG-600				
7 Ratchet Wrench 1/4" MS-RW-400 8 Ratchet Wrench 3/8" MS-RW-600 9 Ratchet Wrench 1/2" MS-RW-810 10 Pre-swaging Tool 1/4" MS-ST-400 11 Pre-swaging Tool 1/2" MS-ST-810 12 Pre-swaging Tool 1/2" MS-ST-810 13 Tee Wrench 1/4" MS-TW-4 14 Tee Wrench 3/8" MS-TW-4 15 Tee Wrench 1/2" MS-TW-8 Tube Prep Tools/Accessories 16 Snoop Leak Detector MS-TW-8 Tube Cutter 3/16" - 1" MS-TCW-308 18 Tube Cutting Wheel (5 No's) MS-TCW-308 19 Tube Deburring Tool 3/16" - 1 1/2" MS-TDT-24 20 Thread Pitch Gauge MS-TW-BT-24 MS-TIK-PG 21 1/4" Teflon Tape 1/8" - 3/8" MS-STR-4 22 1/2" Teflon Tape 1/2" + MS-STR-8 Catalogues/Case	6	Gap Inspection Gauge	1/2"	MS-IG-810				
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26 Thread ID Guide MS-13-77 27 Gripper Pad MS-07-25 28 Marker MS-07-03	24	Tube Fitting Guide		MS-13-151				
27 Gripper Pad MS-07-25 28 Marker MS-07-03	25	Hand Tube Bender Manual		MS-13-43				
28 Marker MS-07-03	26	Thread ID Guide		MS-13-77				
	27	Gripper Pad		MS-07-25				
29 Pelican Case 96.8 x 40.6 x 15.5cm	28	Marker		MS-07-03				
	29	Pelican Case	96.8 x 40.6 x 15.5cm					

Item	Description	Size	Part Number
	Con land	and in Course	
1	Gap Inspection Gauge	ection Gauges 1/4", 3/8", 1/2"	MS-IG-468
'		Pre-swaging Tools	100-10-400
2	Ratchet Wrench	1/4"	MS-RW-400
3	Ratchet Wrench	3/8"	MS-RW-600
4	Ratchet Wrench	1/2"	MS-RW-810
5	Pre-swaging Tool	1/4"	MS-ST-400
6	Pre-swaging Tool	3/8"	MS-ST-600
7	Pre-swaging Tool	1/2"	MS-ST-810
	Tube Prep	Tools/Accessories	
8	Spare Nuts & Ferrules Case *	*Consists of	CS-TRAY
	10 x Ferrule Sets	1/4"	SS-400-SET
	10 x Ferrule Sets	3/8"	SS-600-SET
	10 x Ferrule Sets	1/2"	SS-810-SET
	5 x Swagelok Nuts	1/4"	SS-402-1
	5 x Swagelok Nuts	3/8"	SS-602-1
	5 x Swagelok Nuts	1/2"	SS-812-1
9	Snoop Leak Detector		MS-SNOOP-80Z
10	Tube Cutter	3/16" - 1"	MS-TC-308
11	Tube Deburring Tool	3/16" - 1 1/2"	MS-TDT-24
12	Thread Pitch Gauge		MS-TIK-PG
13	1/4" Teflon Tape	1/8" - 3/8"	MS-STR-4
14	1/2" Teflon Tape	1/2"+	MS-STR-8
	Catalo	ogues/Case	
15	Tube Fitting Guide		MS-13-151
16	Hand Tube Bender Manual		MS-13-43
17	Thread ID Guide		MS-13-77
18	Gripper Pad		MS-07-25
19	Marker		MS-07-03
20	Pelican Case	96.8 x 40.6 x 15.5cm	



Components

Hand Tube Benders



Swagelok® Tube Benders provide high-quality bends on fractional and metric tubing made from materials that can be used with Swagelok tube fittings.

Features

- The hand tube bender is available in 1/8, 1/4, 5/16, 3/8, and 1/2", as well as 3, 6, 8, 10, and 12 mm tubing sizes
- Clevis handle design provides enhanced leverage for bends greater than 90°
- Roll dies reduce bending force and tube ovality, as compared to conventional slide block design
- 1 to 180° bending range

The hand tube bender cannot be used for SAF 2507 tubing over 1/4" or for medium-pressure tubing.

Tube Cutter



The Swagelok tube cutter cuts stainless steel, soft copper, and aluminum tubing from 3/16 to 1" and 4 to 25 mm outside diameter.

Features

- Flare-out and work hardening of tube end is reduced
- Knobs on handle are spaced in 1/8th turn increments to provide easy reference when advancing cutter wheel

Pre - Swaging Tool



Features

- Preswages ferrules onto the tube
- Enables the installer to work in a more open, safe area
- Makes it possible to complete the installation by following retightening instructions for Swagelok tube fittings

Thread Pitch Gauge



For use in conjunction with MS-13-77 Thread and End Connection Identification Guide.

Teflon Tape



PTFE tape Pipe Thread Sealant, available in 1/4" and 1/2" widths.

Ratchet Wrench



The ratchet wrench is designed for use on Swagelok nuts for fitting installation.

Features

- 11 fractional and metric sizes are available
- 1/12 turn ratchet facilitates use in close quarters
- Heavy-duty construction includes:
 - heat-treated, black oxide-plated steel handle
 - black-oxide plated steel jaws
 - Stainless steel spring and fasteners

Tube Deburring Tool



After using the tube cutter, Swagelok deburring tools deburr stainless steel, steel, and hard alloy tube ends.

Features

- For inside and outside diameters of 3/16 to 1 1/2" and 4 to 38 mm tubing
- Steel blades and durable die-cast housing for a long life

Gap Inspection Gauges





Swagelok gap inspection gauges assure the installer or inspector that the fitting has been sufficiently pulled up on initial installation.

Tee Wrench



Provides backup support when installing Swagelok union tees and crosses.

Features

- Holds fitting body firmly and precisely
- Available in a variety of sizes
- Fits easily in tool box, pouch, or belt
- Head and handle made of stainless steel
- Features a cushioned vinyl grip and generous gripping area for handle
- Holds tee in various orientations

Snoop Leak Detector



Snoop liquid leak detector detects leaks in hard-to-reach areas.

Features

- Sustained bubble action works even on very small leaks and vertical surfaces
- Flexible snooper tube extends for hard-toreach areas
- Non-corrosive, nonflammable formula does not contain chlorine
- Contains corrosion inhibitor for added protection
- Formula dries clean, without staining



Warranty Information

Swagelok products are backed by The Swagelok Limited Lifetime Warranty. For a copy, visit swagelok.com or contact your authorised Swagelok representative.

Contact Us

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