# Swagelok

# Assembly-by-Torque (AbT) Fittings

Offering reliable and repeatable assembly methods, the assembly-by-torque (AbT) fitting assembles quickly. The patented AbT fitting allows an installer to quickly assemble and reassemble the fittings utilizing a standard torque wrench up to 25 times while maintaining a leak tight connection.





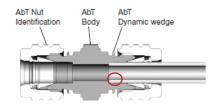
#### **Features**

- Design optimized for ease of assembly
- · Standardization for flexibility
- Visual identification aids parts recognition
- Visual inspection confirms installation
- Design optimized for greater alignment tolerance
- Meets industry standards

# AbT Tube Fittings 1/4 in. and 6 mm

### **Features**

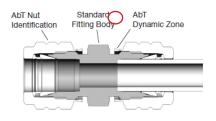
- Assembly by torque 150  $\pm$  13 in. lb (17  $\pm$  1.5 N·m)
- Visual confirmation on initial assembly—AbT nut covers the dynamic wedge when complete pull-up is achieved
- Sizes: 1/4 in. and 6 mm for use with 0.035 in. and 1 mm wall tube respectively
- Working pressure upto 5000psig (344bar)
- Fitting body configurations unions, elbows, tees, crosses, and male SAE
- Meets the requirements of ECE R110 and ECE R67



## AbT Tube Fittings 3/8 in. and 1/2 in.

#### **Features**

- Provide the same assembly by torque benefits as the 1/4 in. and 6 mm sizes
- Design containing the dynamic zone on the nut rather than the fitting body
- Meets the requirements of NGV 3.1, ISO 15500, and ECE R110
- For use on all standard fittings and valve bodies as well as AbT bulkhead bodies





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