	Rupture Disc Burst Pressure @ 70° F (21° C); psig		
Kit Ordering Number	Minimum	Maximum	Cylinder Fill① Pressure
SS-RDK-16-1900	1800 psig	2000 psig	1300 psig
	(124 bar)	(137 bar)	(89.5 bar)
SS-RDK-16-2850	2700 psig (186 bar)	3000 psig (206 bar)	1800 psig (124 bar)

See Precaution #3.

Precautions:

- Observe the burst pressure. (This rating is marked on the end face of the rupture disc unit, as required by CGA Pamphlet S-1.1).
- 2. Be sure the maximum burst pressure does not exceed the cylinder test pressure.
- 3. Be sure the minimum burst pressure is at least 40% higher than the cylinder filling pressure.
- Inspect the rupture discs regularly. Pulsating pressure, vacuum/pressure cycling, heat, and corrosive fluids and atmospheres can reduce the disc's burst pressure.
- Do not use these rupture discs to protect vessels with volumes greater than 3 gallons (compressed gases) or 1-1/2 gallons (liquefied gases).
- Provide suitable means to isolate the sample cylinder from the system in case the rupture disc bursts while taking a sample.
- Do not use this device in a location where the release of the cylinder contents might create a hazard. The rupture disc vents to the atmosphere through six radial holes in the body. Pressure is released suddenly with a loud noise and gases escape at high velocity. MS-INS-RDK

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RUPTURE DISC UNIT INSTALLATION INSTRUCTIONS FOR 1900 AND 2850 PSIG ASSEMBLIES

- 1. Unscrew the protective cap covering the threads of the unit.
- 2. With the lubricant provided in the kit, lubricate the O-Ring, the underside of the hex head, and the threads of the rupture disc unit.

BE CAREFUL NOT TO SCRATCH OR PUNCTURE THE DISC.

- Screw the rupture disc unit into the rupture disc port of the valve body.
- 4. Refer to the chart below and torque the hex head to the appropriate value.

Valve Body Material	Torque Value inIbs. (N•m)	
Stainless Steel Alloy 400	300 (33.9)	
Brass	180 (20.3)	

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These instructions are also available in French, Italian, German and Spanish.