



QTM Series Quick-Connects Operation Instructions

To Couple:

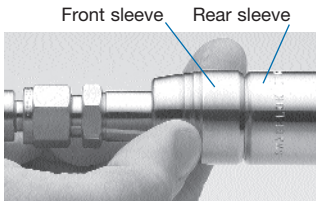
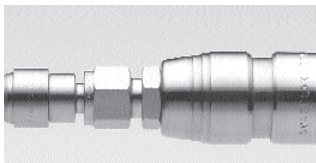
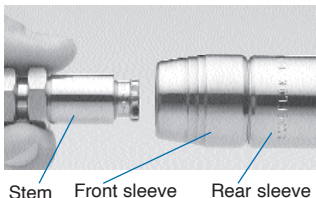
A proper coupling is indicated by the following:

- An audible click upon full insertion of the **Stem** into the **Front Sleeve**.
- The gap between the **Front Sleeve** and the **Rear Sleeve** will have increased significantly compared to the uncoupled state.

Note: When fully coupled, the Front sleeve will be contacting the Stem hex.

To Uncouple:

Push front sleeve toward rear sleeve.



Patented

Good Practices for Operations of Swagelok Quick-Connects

- Use filters ahead of quick-connects.
- Use body and stem protectors or dust caps on uncoupled bodies and stems.
- Align bodies and stems when coupling or uncoupling.
- Couple and uncouple quick-connects at room temperature.
- Couple and uncouple quick-connects during system cleaning operations.
- Support hanging hoses or other equipment to prevent side load.
- Relubricate stem seal O-rings periodically.

Caution:

- Do not rotate while coupled.
- Do not insert foreign objects into uncoupled bodies or stems.

Ratings

Series	Pressure	Temperature
QTM2A	4500 psi (310 bar)	0 to 120°F (-17 to 48°C)
QTM4A and QTM8A	3200 psi (220 bar)	

Swagelok—TM Swagelok Company

Printed in U.S.A., CP

© 2001-2025 Swagelok Company

MS-CRD-QTMR1 RevC, October 2025