

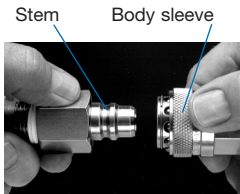


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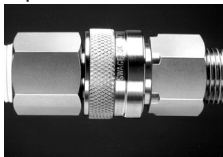
## Full Flow Quick-Connects, QF Series

### *To Couple:*

Align stem with body. Pull body sleeve back.



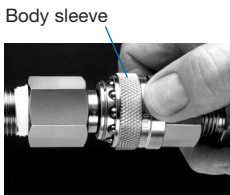
Firmly insert stem into body until it bottoms out. Release sleeve. Make sure that the sleeve returns to its original position.



### *To Uncouple:*

**⚠ Do not uncouple under pressure.**

Pull body sleeve back. Remove stem from body.




## Good Practices for Operation of Swagelok Quick-Connects

- Use body and stem protectors or dust caps on uncoupled bodies and stems.
- Align bodies and stems when coupling or uncoupling.
- Couple and uncouple quick-connects at room temperature.
- Couple and uncouple quick-connects during system cleaning operations.
- Support hanging hoses or other equipment to prevent side load.
- Re-lubricate stem seal O-rings periodically.

### Caution:

- Do not rotate while coupled.
- Do not insert foreign objects into uncoupled bodies or stems.

 **Warning:** Do not uncouple full-flow quick-connects under pressure. See the *Swagelok Quick-Connects* catalog for coupled pressure rating information.

MS-CRD-QF1

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These instructions are also available in French, Italian, German, and Spanish.