# **Bellows-Sealed Valves**



# **B** Series

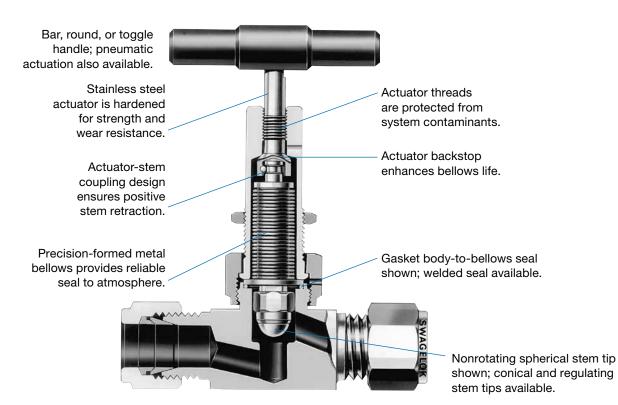
- Working pressures up to 1000 psig (68.9 bar)
- Temperatures up to 900°F (482°C)
- 1/4, 3/8, 1/2, and 3/4 in.; 6, 10, and 12 mm end connections
- Brass, stainless steel, and alloy 400 materials



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#### **Features**

Swagelok<sup>®</sup> B series bellows-sealed valves are available in a variety of models for system versatility.

- Gasketed or welded body-to-bellows seals
- Stem tips for shutoff or regulating service
- Flow coefficients (C<sub>v</sub>) from 0.12 to 1.2
- Variety of end connections:
  - Swagelok tube fittings—1/4 to 1/2 in. and 6 to 12 mm
  - Tube socket weld ends—1/4 to 1/2 in.
  - Tube butt weld ends—1/4 to 3/4 in.
  - Female VCR<sup>®</sup> face seal fittings—1/4 and 1/2 in.
  - Integral male VCR face seal fittings—1/4 and 1/2 in.
- Panel and bottom mounting

# **Technical Data**

Body-to- Bellows Seal	Valve Body Materials	Stem Tip	Handle Type	C <sub>v</sub> 1	Internal Volume <sup>①</sup> in. <sup>3</sup> (cm <sup>3</sup> )	Series®
		Metal (regulating)	Round	0.20	0.16 (2.6)	4BRG
			nounu	0.36	0.10 (1.6)	4BK
		PCTFE (conical)	Bar	1.0	0.24 (3.9)	6BK
Gasket	Brass,	POTFE (conical)	Dai	1.2	0.26 (4.3)	8BK
Gaskel	316 SS, alloy 400 <sup>3</sup>		Toggle	0.36	0.11 (1.8)	4BKT
		Metal (spherical	Round	0.36	0.10 (1.6)	4BG
		in brass and 316 SS; conical	Bar	1.0	0.24 (3.9)	6BG
		in alloy 400)	Dar	1.2	0.26 (4.3)	8BG
		Metal (regulating)	Dound	0.12	0.16 (2.6)	4BRW
Wold	316 SS,	Metal (spherical	Round	0.33	0.10 (1.6)	4BRG 4BK 6BK 8BK 4BKT 4BG 6BG 8BG
Weld	alloy 400 <sup>3</sup>	in 316 SS; conical in	Der	1.0	0.24 (3.9)	6BW
		alloy 400)	Bar	1.1	0.26 (4.3)	8BW

 $\textcircled{\sc 0}$  Determined using valves with Swagelok tube fitting end connections.

② R designates regulating stem tip; G designates gasket body-to-bellows seal; K designates PCTFE

stem tip (conical); **T** designates toggle handle; **W** designates welded body-to-bellows seal. ③ Alloy 400 only available for 4BG, 4BK, 4BKT, and 4BW series.

Swagelok

### **Materials of Construction**





			V	alve Body Materia	ls		
			Brass <sup>①</sup>	316 SS	Alloy 400 <sup>②</sup>		
с	omponent	Series	Material	cification			
1a	Handle	4BG, 4BRG, 4BK,		Green phenolic <sup>2</sup>			
	Set screws	4BW, 4BRW	A	lloy steel/ANSI 18.3	32		
1b	Handle	6BG, 8BG, 6BK, 8BK, 6BW, 8BW	Green anodiz 2024-T	zed aluminum 4/B211	_		
	Set screw	ODN, ODVV, ODVV	Alloy steel	/ANSI 18.3			
1c	Handle	4ВКТ		Black nylon			
	Handle pin	4001		302 SS			
2	Panel mount nut	All	Brass/B16	316 S	S/B783		
		All except 4BKT	Brass/B16				
3	Bonnet nut	4BKT	Silver-plated brass/B16	Silver-plated 3	316 SS/A479 <sup>®</sup>		
4	Washer	4BKT		Nylon			
5	Bonnet	All	Brass/B16 316 SS/A479				
6	Spring	4BKT		S17700/AMS 5678			
7	Actuator	All except 4BKT		416 SS/A582			
		4BKT		303 SS/A582			
	Actuator pin	All		420 SS			
8	Stem	All	316 SS	S/A479	Alloy 400/B164		
	Bellows	All	321 SS	S/A269	Alloy 400/B165		
	Weld ring	All	316 SS	S/A479	Alloy 400/B164		
9	Stem adapter	All	316 SS	S/A479	Alloy 400/B164		
		4BRG, 4BRW		d 316 SS/A479 lating)	_		
10	Stem tip	4BK, 6BK, 8BK, 4BKT		PCTFE (conical) <sup>2</sup>			
		4BG, 6BG, 8BG, 4BW, 6BW, 8BW	Cobalt-based a	alloy (spherical)	Alloy K-500/AMS 4676 (conical) <sup>②</sup>		
11	Gasket	4BG, 6BG, 8BG, 4BRG	PTFE-coated 316 SS/A580	Silver-plated 316 SS/A580	Silver-plated alloy 400/AMS 4730 <sup>②</sup>		
	Gaskel	4BK, 6BK, 8BK, 4BKT	PTFE-coated	316 SS/A580	PTFE-coated alloy 400/AMS 4730 <sup>©</sup>		
12	Body	All	Brass/B16	316 SS/A479	Alloy 400/B164		
	Wetted lubricant	4BG, 6BG, 8BG, 4BW, 6BW, 8BW		d (spherical stem / actuated valves)	_		
	lonwetted lubricant	All	Moly	bdenum disulfide-b	based		

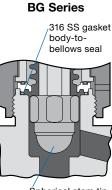
Wetted components listed in *italics*.

Additional stem tip options available. See **Options**, page 10.

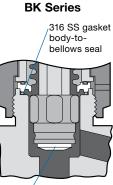
① Valves with welded body-to-bellows seal (4BRW, 4BW, 6BW, 8BW) not available in brass.

<sup>②</sup> Alloy 400 only available for 4BG, 4BK, 4BKT, and 4BW series.

Gasket Seal



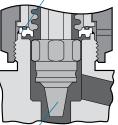
Śpherical stem tip shown; regulating stem tip available



PCTFE stem tip for soft-seat shutoff

Welded Seal BW Series

> Welded body-tobellows seal



Regulating stem tip shown; spherical stem tip available



### **Pressure-Temperature Ratings**

#### BG, BRG, BW, and BRW Series

**G** designates gasket body-to-bellows seal; **R** designates regulating stem tip; **W** designates welded body-to-bellows seal.

BRW series valves are not recommended for shutoff above 600°F (315°C).

Ratings apply to manual valves and to valves with 5 series pneumatic actuators. For actuator ratings, see page 8.

Material	Bra	ass <sup>①</sup>	316	SS	Alloy 400
Series	BG	BRG	BW	BRW, BG, BRG	4BG, 4BW
Temperature, °F (°C)		Workin	<b>g Pressure,</b> p	sig (bar)	
-20 (-28) to 100 (37) 200 (93) 300 (148) 400 (204)	1000 (68.9) 710 (48.9) 430 (29.6) 150 (10.3)	450 (31.0) 350 (24.1) 250 (17.2) 150 (10.3)	1000 (68.9) 830 (57.1) 660 (45.4) 500 (34.4)	1000 (68.9) 830 (57.1) 660 (45.4) 500 (34.4)	700 (48.2) 610 (42.0) 530 (36.5) 450 (31.0)
500 (260) 600 (315) 650 (343) 700 (371)	- - -	_ _ _	450 (31.0) 400 (27.5) 360 (24.8) 330 (22.7)	450 (31.0) 400 (27.5) — —	375 (25.8) — — —
750 (398) 800 (426) 850 (454) 900 (482)	 	 	300 (20.6) 260 (17.9) 230 (15.8) 200 (13.7)	- - - -	_ _ _ _

For more information about pressure ratings of valves with tube fitting end connections, see Swagelok *Tubing Data*, <u>MS-01-107</u>.

① Due to the brass bonnet threads, cycle life of brass valves may be reduced when operated frequently at pressures above 450 psig (31.0 bar). Brass valves only available with manual or 1 series pneumatic actuators.

# Handle Temperature Gradient

#### 316 SS Valves

When Valve Seat Is	Valve Handle Is
600°F (315°C)	195°F (90°C)
900°F (482°C)	275°F (135°C)

#### **BK Series**

K designates PCTFE stem tip.

Ratings apply to manual valves and to valves with 1 series or 5 series pneumatic actuators. For actuator ratings, see page 8.

				1 Seri	es Pneumatic Actu	lators
Actuation Mode	Manual and	<b>5 Series Pneumat</b>	ic Actuators	Normally Closed	Normally Open	Double Acting
Material	<b>Brass</b> <sup>①</sup>	316 SS	Alloy 400 <sup>3</sup>	Bra	ass,① 316 SS, Alloy	400
Temperature, °F (°C)			Working Pres	<b>sure,</b> psig (bar)		
-20 (-28) to 100 (37) 200 (93)	1000 (68.9) 710 (48.9)	1000 (68.9) 830 (57.1)	700 (48.2) 610 (42.0)	125 (8.6) 125 (8.6)	500 (34.4) 500 (34.4)	700 (48.2) 700 (48.2) <sup>②</sup>

For more information about pressure ratings of valves with tube fitting end connections, see Swagelok Tubing Data, MS-01-107.

① Due to the brass bonnet threads, cycle life of brass valves may be reduced when operated frequently at pressures above 450 psig (31.0 bar). Brass valves only available with manual or 1 series pneumatic actuators.

0 610 psig (42.0 bar) for alloy 400 valves with double-acting pneumatic actuators.

2 Alloy 400 only available for 4BK series.

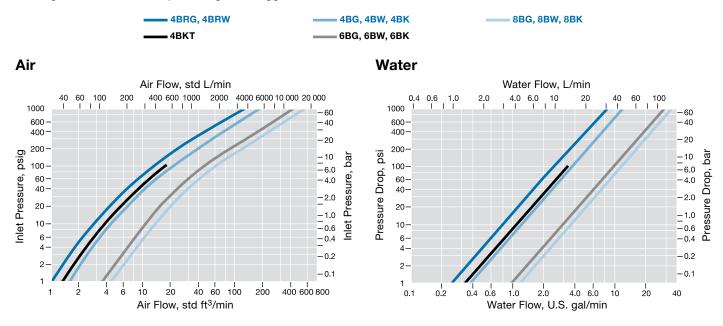
#### **BKT Series**

**K** designates PCTFE stem tip; **T** designates toggle handle. 100 psig (6.8 bar) at −20 to 200°F (−28 to 93°C).



#### Flow Data at 70°F (20°C)

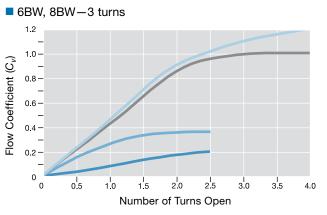
**R** designates regulating stem tip; **G** designates gasket body-to-bellows seal; **W** designates welded body-to-bellows seal; **K** designates PCTFE stem tip; **T** designates toggle handle.



#### Flow Coefficient at Turns Open

Maximum number of turns open for valves with welded bodyto-bellows seal:

4BRW, 4BW-1.5 turns



#### Testing

Every B series valve is factory tested with helium for 5 s to a maximum leak rate of  $4 \times 10^{-9}$  std cm<sup>3</sup>/s at the seat, envelope, and all seals.

#### **Cleaning and Packaging**

Swagelok B series valves with VCR end connections and all BK series valves are processed in accordance with Swagelok *Special Cleaning and Packaging (SC-11), MS-06-63,* to ensure compliance with product cleanliness requirements stated in ASTM G93 Level C.

Swagelok B series valves with other end connections are processed in accordance with Swagelok *Standard Cleaning and Packaging (SC-10)*, <u>MS-06-62</u>; special cleaning and packaging are available as an option.



# **Ordering Information and Dimensions**

#### **Stainless Steel Valves**

Select an ordering number.

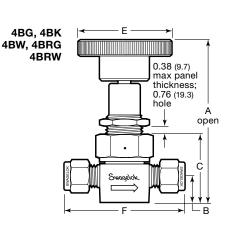
# **Brass and Alloy 400 Valves**

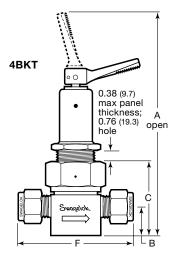
Replace **SS** with **B** for brass or **M** for alloy 400.

Example: B-4BG

Dimensions, in inches (millimeters), are for reference only and are subject to change.

Alloy 400 not available in 4BR, 6B, or 8B series.





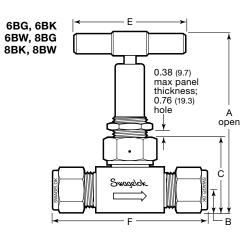
End Conne	ections	Ordering						Dime	nsions, ir	ו. (mm)				
Туре	Size	Number	Series	Orifice	Α	В	С	D	E	F	G	н	J	К
		SS-4BG	4BG											
		SS-4BK	4BK		3.64 (92.5)							1.00		
	1/4 :	SS-4BW	4BW	0.16	(32.3)	0.56	1.45	1.00	1.88 (47.8)	2.46	1.06			
Fractional	1/4 in.	SS-4BRG	4BRG	(4.1)	4.18	(14.2)	(36.8)	(25.4)	(47.0)	(62.5)	(26.9)	(25.4)		
		SS-4BRW	4BRW		(106)									
Swagelok		SS-4BKT	4BKT		4.50 (114)				—					
tube fittina	tube SS-6BG 6BG 0.26				] _	_								
fitting	3/8 in.	SS-6BK	6BK	(6.6)	4.19 (106)	0.50 (12.7)	1.57 (39.9)	1.13 (28.7)	2.50 (63.5)	3.09 (78.5)	1.57 (39.9)	1.13 (28.7)		
		SS-6BW	6BW	port	(100)	(12.7)	(00.0)	(20.7)	(00.0)	(10.0)	(00.0)	(20.7)		
		SS-8BG	8BG										]	
	1/2 in.	SS-8BK	8BK	0.30 (7.6)	4.19 (106)	0.50 (12.7)	1.57 (39.9)	1.13 (28.7)	2.50 (63.5)	3.30 (83.8)	1.57 (39.9)	1.57 1.13 (39.9) (28.7)		
		SS-8BW	8BW	(7.0)	(100)	(12.7)	(00.0)	(20.7)	(00.0)	(00.0)	(00.0)			
		SS-6BG-MM	4BG											
	6	SS-6BK-MM	4BK	0.16	3.64 (92.5)	0.56	1.45	1.00	1.88 (47.8)	2.46 (62.5)	1.06 (26.9)	1.00 (25.4)		
	mm	SS-6BW-MM	4BW	(4.1)	(02.0)	(14.2)	(36.8)	(25.4)	(11.0)					1
Metric		SS-6BKT-MM	4BKT		4.50 (114)				-					
Swagelok	10	SS-10BG-MM	6BG		4.40	0.50	4 5 7		0.50		4 57			
tube	10 mm	SS-10BK-MM	6BK	0.28 (7.1) port		0.50	0.50 1.57 (12.7) (39.9)	1.13 (28.7)	1.13 2.50 (28.7) (63.5)		1.57 (39.9)	1.13 (28.7)		_
fitting		SS-10BW-MM	6BW	() por	(100)	(.2)	(0010)	(2011)	(0010)	(1010)	(0010)	(2011)		
	10	SS-12BG-MM	8BG		4.40	0.50	4 5 7		0.50		4 57			
	12 mm	SS-12BK-MM	8BK	0.30 (7.6)	4.19 (106)	0.50 (12.7)	1.57 (39.9)	1.13 (28.7)	2.50 (63.5)	3.30 (83.8)	1.57 (39.9)	1.13 (28.7)		
		SS-12BW-MM	8BW	(	(100)	(.2)	(0010)	(2011)	(0010)	(0010)	(0010)	(2011)		
		SS-4BG-BW4	4BG						1.00					
	1/4 in.	SS-4BK-BW4	4BK	0.10	3.64 (92.5)	0.56	1.45	1.00	1.88 (47.8)	1.68	1 00	(25.4)	0.25	
	1/4 111.	SS-4BW-BW4	4BW	(2.5)	(0=10)	(14.2)	(36.8)	(25.4)	()	(42.7)	1.00	(23.4)	(6.4)	
		SS-4BKT-BW4	4BKT		4.50 (114)				—					
Tube butt		SS-6BG-BW6	6BG			0.50	4 57		0.50	0.40	4 50			
weld	3/8 in.	SS-6BK-BW6	6BK	0.19 (4.8)	4.19 (106)	0.50 (12.7)	1.57 (39.9)	1.13 (28.7)	2.50 (63.5)	2.18 (55.4)	1.50 (38.1)	1.13 (28.7)	0.38 (9.7)	_
		SS-6BW-BW6	6BW	(	(190)	()	(- 5.0)	()	(13.0)	(55.4)	(30.1)	()	(=)	
		SS-8BG-BW8	8BG	0.00		0.50	4 5 7	1.10	0.50	0.10	1.50	1.10		
	1/2 in.	SS-8BK-BW8	8BK	0.26 (6.6)	4.19 (106)	0.50 (12.7)	1.57 (39.9)	1.13 (28.7)	2.50 (63.5)	2.18 (55.4)	1.50 (38.1)	1.13 (28.7)	0.50 (12.7)	
		SS-8BW-BW8	8BW	(1.0)	(190)	()	(- 5.0)	()	(13.0)	(23)	(- 3)	()	()	

Dimensions shown with Swagelok tube fitting nuts finger-tight.

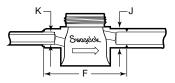
 ${\boldsymbol{\mathsf{J}}}$  = tube butt weld diameter;  ${\boldsymbol{\mathsf{K}}}$  = tube socket weld diameter.



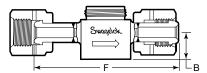
# **Ordering Information and Dimensions**



#### **Tube Socket Weld and Tube Butt Weld Ends**

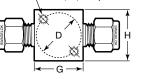


**Butt Welded Female VCR Fitting Ends** 





- 10-32 UNF tapped holes 0.25 (6.4) deep



End Conne	ections	Ordering						Dime	nsions, ir	n. (mm)										
Туре	Size	Number	Series	Orifice	Α	В	С	D	E	F	G	н	J	к						
		SS-4BG-TW	4BG																	
1/4	SS-4BK-TW	4BK		(92.5)	3.64															
	and	SS-4BW-TW	4BW	0.16 (4.1)	(32.0)	0.56 (14.2)	1.45 (36.8)	1.00 (25.4)	1.88 (47.8)	1.68 (42.7)	1.00	(25.4)	0.38 (9.7)	0.25 (6.4)						
	3/8 in.	SS-4BRG-TW	4BRG	()	4.18	(17.2)	(00.0)	(20.4)	(47.0)	(-2.7)			(0.7)	(0.4)						
Tube socket		SS-4BRW-TW	4BRW		(106)															
weld and	3/8	SS-6BG-TW	6BG	0.28																
tube butt weld	and	SS-6BK-TW	6BK	(7.1)	4.19 (106)	0.50 (12.7)	1.57 (39.9)	1.13 (28.7)	2.50 (63.5)	2.27 (57.7)	1.51 (38.4)	1.13 (28.7)	0.50 (12.7)	0.38 (9.7)						
weid	1/2 in.	SS-6BW-TW	6BW	port	(100)	(12.7)	(00.0)	(20.7)	(00.0)	(01.1)	(00.4)	(20.7)	(12.7)	(0.7)						
	1/2	SS-8BG-TW	8BG	0.30																
	and	SS-8BK-TW	8BK											0.50 (12.7)	1.57 (39.9)	1.13 (28.7)	2.50 (63.5)	2.27 (57.7)	1.50 (38.1)	1.13 (28.7)
	3/4 in.	SS-8BW-TW	8BW	(7.0)	(100)	(12.7)	(00.0)	(20.7)	(00.0)	(07.7)	(00.1)	(20.7)	(13.1)	(12.7)						
		SS-4BG-V51	4BG																	
	1/4 in.	SS-4BK-V51	4BK	0.16	0.16 (4.1)	3.64 (92.5)	0.56 (14.2)	1.45 (36.8)	1.00 (25.4)	1.88 (47.8)	2.76 (70.1)	1.00	(25.4)							
		SS-4BW-V51	4BW	()	(32.0)	(17.2)	(00.0)	(20.4)	(47.0)	(70.1)										
Butt		SS-6BG-V19	6BG																	
welded female		SS-6BK-V19	6BK			0.50				5.19 (132)	1.51 (38.4)									
VCR		SS-6BW-V19	6BW			(12.7)				(102)	(00.1)		_	_						
fitting	1/2 in.	SS-8BK-V19 <sup>①</sup>	8BK	0.30 (7.6)	4.19 (106)		1.57 (39.9)	1.13 (28.7)	2.50 (63.5)	4.49 (114)	1.50 (38.1)	1.13 (28.7)								
		SS-8BG-V47	8BG	(	(100)	0	(0010)	(2011)		0.10	4.05	(2011)								
		SS-8BK-V47	8BK			0.57 (14.5)				3.12 (79.2)	1.25 (31.8)									
		SS-8BW-V47	8BW			(1.10)				(. 012)	(0.110)									
Integral	1/4 in.	SS-4BK-VCR	4BK	0.16 (4.1)	3.64 (92.5)	0.44 (11.2)	1.45 (36.8)	1.00 (25.4)	1.88 (47.8)	2.24 (56.9)	1.00	(25.4)								
male VCR fitting	1/2 in.	SS-8BG-VCR SS-8BK-VCR	8BK	0.29 (7.4) port	4.19 (106)	0.46 (11.7)	1.57 (39.9)	1.13 (28.7)	2.50 (63.5)	3.00 (76.2)	1.50 (38.1)	1.13 (28.7)	_	_						

 ${\boldsymbol{\mathsf{J}}}$  = tube butt weld diameter;  ${\boldsymbol{\mathsf{K}}}$  = tube socket weld diameter.

① End connections are socket welded.



8 Bellows-Sealed Valves-B Series

# **Pneumatic Actuators**

#### Features

- Reliable piston design for enhanced cycle life
- Low actuation pressures
- Aluminum and stainless steel components



1 Series

1 series actuator for BK series valves

with brass, stainless steel, and alloy

5 series actuator for 4B series valves

with stainless steel and alloy 400

5 series actuator for 6B and 8B series valves with stainless steel

# **Actuation Modes**

Normally closed—air opens, spring closes

Normally open-air closes, spring opens

Double acting-air opens and closes

5 Series

CAUTION

Swagelow

#### **Materials of Construction**

	Actuator Series					
	1	5				
Component	Mat	erial				
Housing	Aluminum Cast aluminum					
External hardware	Stainless steel					
O-rings	Fluorocarbon FKM					

#### **Technical Data**

**Actuator Series** 

400 bodies

bodies.

bodies.

Valve Series	Valve $C_v^{(1)}$	Actuator Series	Pressure Rating psig (bar)	Temperature Rating °F (°C)	Air Displacement in. <sup>3</sup> (cm <sup>3</sup> )	Weight Ib (kg)
4BK	0.30					
6BK	0.86	1	40 to 150 (2.7 to 10.3)		0.068 (1.11)	N/A
8BK	0.96		(2.7 to 10.0)			
4BK, 4BG	0.36			–10 to 300		
4BW	0.33			(-23 to 148)		C-6.7 (3.0)
6BK, 6BG, 6BW	1.0	5	50 to 150 (3.4 to 10.3)		0.83 (13.6)	O-4.6 (2.1)
8BK, 8BG	1.2					D-4.5 (2.0)
8BW	1.1					

 $\textcircled{\sc 0}$  Determined using valves with Swagelok tube fitting end connections.

# **Ordering Information**

#### Actuators with Stainless Steel Valves

Add an actuator series designator, then an actuation mode designator to the valve ordering number.

Example: SS-4BG-5C

Actuator Series	Designator	Actuation Mode	Designator
1	-1	Normally closed	С
		Normally open	0
5	-5	Double acting	D

#### Actuators with Alloy 400 or Brass Valves

Replace SS with M for alloy 400 or B for brass.

Example: M-4BG-5C

5 series actuators cannot be used with brass valves.



# **Pneumatic Actuators**

#### Dimensions

Dimensions, in inches (millimeters), are for reference only and are subject to change.

#### 1 Series

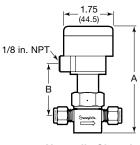
**1** Series

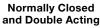
Valve

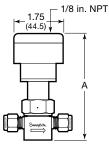
Series

4BK

6BK, 8BK







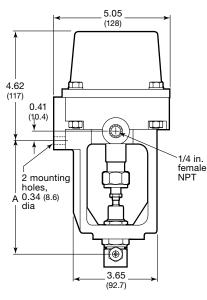
Normally Open

Α

3.65 (92.7)

3.76 (95.5)

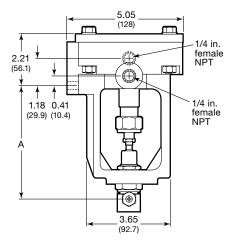
5 Series



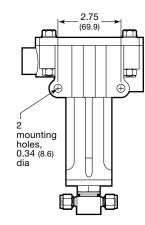
Normally Closed, Side

#### 5 Series

Valve Series	A in. (mm)
4BG, 4BK, 4BW	4.87 (124)
6BG, 6BK, 6BW, 8BG, 8BK, 8BW	5.05 (128)



Normally Open and Double Acting, Side



Normally Open and Double Acting, Back

# Pneumatic Actuator Performance

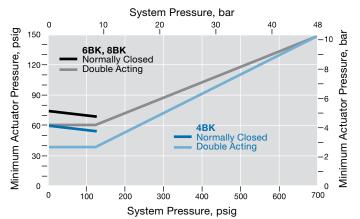
#### **1** Series Normally Closed and Double Acting

Dimensions, in. (mm)

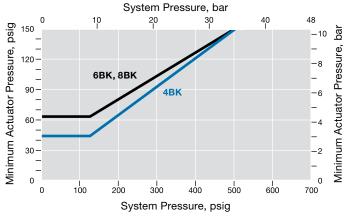
В

1.72 (43.7)

1.90 (48.3)



# 1 Series Normally Open



#### 5 Series

The minimum actuation pressure for normally closed, normally open, and double-acting actuators is 50 psig (3.5 bar).



# **Options and Accessories**

#### **Special Cleaning and Packaging (SC-11)**

Swagelok B series valves with VCR end connections and all BK series valves are processed in accordance with Swagelok *Special Cleaning and Packaging (SC-11),* <u>MS-06-63</u>, to ensure compliance with product cleanliness requirements stated in ASTM G93 Level *C.* 

To order special cleaning and packaging for B series valves with other end connections, add **-SC11** to the valve ordering number.

Example: SS-4BG-SC11

#### BG, BK, and BW Series

#### Vacuum Stem Tip/Adapters

Vacuum stem tip/adapters help eliminate gas pockets or trapped volumes. Features include:

- Slotted adapter threads
- Vented adapter cavity
- Copper stem tip on BG and BW series
- PCTFE stem tip on BK series
- Pressure rating equal to that of the standard valve
- Temperature rating of 200°F (93°C) for BK series

Temperature rating of 400°F (204°C) for BG and BW series. To order, add an adapter designator to the valve ordering number.

Valve Series	Vacuum Stem Tip/Adapter Designator
BG, BW	-VD
BK	-VA

Example: B-4BG-VD

#### **Bellows-Sealed 3-Valve Manifolds**

The Swagelok 3-valve manifold uses B or U series bellows-sealed valves for systems with difficult fluid containment requirements.

For more information, see the Swagelok *Bellows*-*Sealed 3-Valve Manifolds*-*V3 Series* catalog, <u>MS-02-07</u>.

#### **BG and BK Series**

#### Polyimide Stem Tips

- Provide soft-seat shutoff for temperatures up to 400°F (204°C) or where PCTFE is not compatible with the system fluid
- Are available in manually or pneumatically actuated BG and BK series valves
- Are rated to the same pressure as the standard valve.

To order, add **-VP** to the valve ordering number.

Example: SS-4BG-VP

#### Copper Stem Tips

- Provide metal soft-seat shutoff for temperatures up to 400°F (204°C) or where PCTFE is not compatible with the system fluid
- Are available in manually or pneumatically actuated BG and BK series valves
- Are rated to the same pressure as the standard valve.
- To order, add -CU to the valve ordering number.

Example: SS-4BG-CU

#### **4BKT Series**

#### **Colored Toggle Handles**

Black handles are standard for toggle-operated 4BKT series valves. For other colors, add a handle color designator to the valve ordering number. Example: SS-4BKT-**BL** 

Handle Color	Designator
Blue	-BL
Green	-GR
Orange	-OG
Red	-RD
White	-WH
Yellow	-YW





# **Pneumatic Actuator Options and Accessories**

#### 1 Series (BK Series)

#### **Indicator Switches**

- Transmit a signal to an electrical device indicating either the open or closed position of a pneumatically actuated valve.
- Feature a single-pole, singlethrow switch rated at:
  - 1/2 A for 115 V (ac) for normally open switch;
  - 1/4 A for 115 V (ac) for a normally closed switch;
  - -40 to 185°F (-40 to 85°C) temperature.
- Include a 24 in. (61 cm) wire lead with an inline clip.
- Are available factory assembled on normally closed BK series valves with 1 series pneumatic actuators or in kits for field assembly.

#### **Factory-Assembled Indicator Switches**

To order a valve with an indicator switch, add **M** for a normally open switch or **M-2** for a normally closed switch to the valve ordering number.

Examples: SS-4BK-1CM SS-4BK-1CM-2

#### Indicator Switch Kits for Field Assembly

To order a kit for an existing valve, use ordering number **MS-ISK-BK-1CM** for a normally open switch or **MS-ISK-BK-1CM-2** for a normally closed switch.

# **Maintenance Kits**

Stem tip/adapter kits, bellows kits, and gasket kits are available for BG, BRG, BK, and BKT series valves. See the Swagelok *Bellows-Sealed Valve Maintenance Kits* catalog, MS-02-66.

#### Safe Product Selection

When selecting a product, the total system design must be considered to ensure safe, trouble-free performance. Function, material compatibility, adequate ratings, proper installation, operation, and maintenance are the responsibilities of the system designer and user.

#### A WARNING

Do not mix/interchange Swagelok products or components not governed by industrial design standards, including Swagelok tube fitting end connections, with those of other manufacturers.

# 5 Series (BG, BK, and BW Series)

#### Microswitches

- Signal OPEN or CLOSED position of valve to panel or process controller
- Feature single-pole, doublethrow switch
- Meet NEMA standard for type 1 and type 3 enclosures
- Include stainless steel mounting bracket
- Are available factory assembled on BG, BK, and BW series valves with 5 series pneumatic actuators or in kits for field assembly.

#### **Factory-Assembled Microswitches**

To order a value with a microswitch, add  ${\bf M}$  to the value ordering number.

Example: SS-4BG-5C**M** 

#### **Microswitch Kits for Field Assembly**

To order a kit for an existing valve, use ordering number **MS-5CMK-4B** for 4B series valves or **MS-5CMK-8B** for 6B and 8B series valves.

#### Actuator Conversion Kits

The actuator conversion kit converts a B series valve with a Swagelok 3 series pneumatic actuator to a valve with a 5 series pneumatic actuator.

Valve Series	Actuation Mode	Actuator Conversion Kit Ordering Number
4BG, 4BK, 4BW	Normally closed	MS-5CK-4B
	Normally open	MS-50K-4B
	Double acting	MS-5DK-4B
6BG, 6BK, 6BW, 8BG, 8BK, 8BW	Normally closed	MS-5CK-8B
	Normally open	MS-50K-8B
	Double acting	MS-5DK-8B

# **Oxygen Service Hazards**

For more information about hazards and risks of oxygenenriched systems, see the Swagelok *Oxygen System Safety* technical report, MS-06-13.

▲ To increase service life, ensure proper valve performance, and prevent leakage, apply only as much torque as is required to achieve positive shutoff.

#### **Warranty Information**

Swagelok products are backed by The Swagelok Limited Lifetime Warranty. For a copy, visit swagelok.com or contact your authorized Swagelok representative.

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