

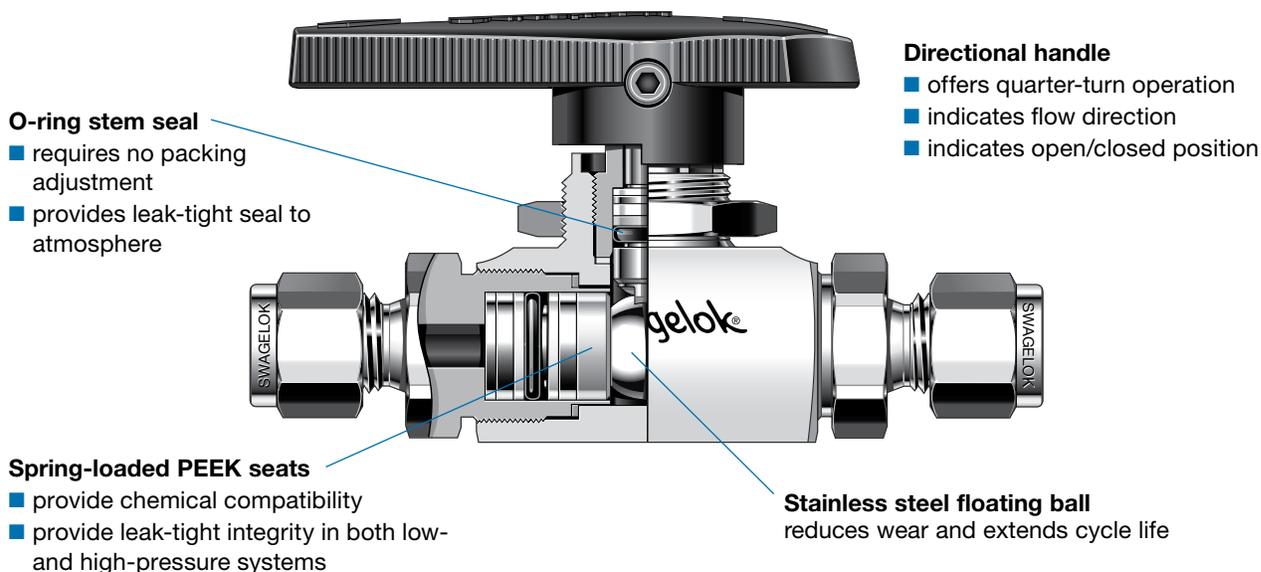
Multipurpose Ball Valves



SK Series

- Working pressures up to 6000 psig (413 bar)
- Temperatures from -40 to 302°F (-40 to 150°C)
- High-flow capacity in a compact design
- 1/4 to 3/8 in. and 6 to 8 mm end connections
- 316 stainless steel construction

Features



Swagelok® SK series ball valves offer low-torque, quarter-turn operation in a compact design providing positive shutoff in applications up to 6000 psig (413 bar). Other features include:

- Flow coefficients (C_v) of 0.9 to 1.4
- Swagelok gaugeable tube fitting, NPT and ISO pipe, and Swagelok male VCO® end connections
- Standard panel mounting
- Bidirectional flow
- Field rebuildable with seal kit

Testing

Every Swagelok SK series valve is factory tested in both flow directions with nitrogen at 1000 psig (69 bar). Seats have a maximum allowable leak rate of 0.1 std cm³/min. Shell testing is performed to a requirement of no detectable leakage with a liquid leak detector.

Low Fugitive Emissions

The American Petroleum Institute's API 641 tests for fugitive emissions to atmosphere for quarter-turn ball valves. The tests are conducted at a third party lab and certify that at no point in the test did the valve leak in excess of 100 ppm of methane. Certificates stating that the valve is certified for Low Emissions are available for valves with standard Fluorocarbon FKM o-rings. For more information, contact your authorized Swagelok sales and service representative.

Important Information About Swagelok Ball Valves

- ⚠ Swagelok ball valves are designed to be used in a fully open or fully closed position.
- ⚠ Valves that have not been cycled for a period of time may have a higher initial actuation torque.

Pressure-Temperature Ratings

Low-temperature SK series valves are available. See page 4.

Temperature °F (°C)	Working Pressure psig (bar)
0 (-17) to 250 (121)	6000 (413)
302 (150)	3000 (206)

For more information about pressure ratings of valves with tube fitting end connections, see Swagelok *Tubing Data*, [MS-01-107](#). Pressure ratings of valves with VCO fitting end connections are based on the ratings of the mating fitting; see the Swagelok *VCO O-Ring Face Seal Fittings* catalog, [MS-01-28](#).

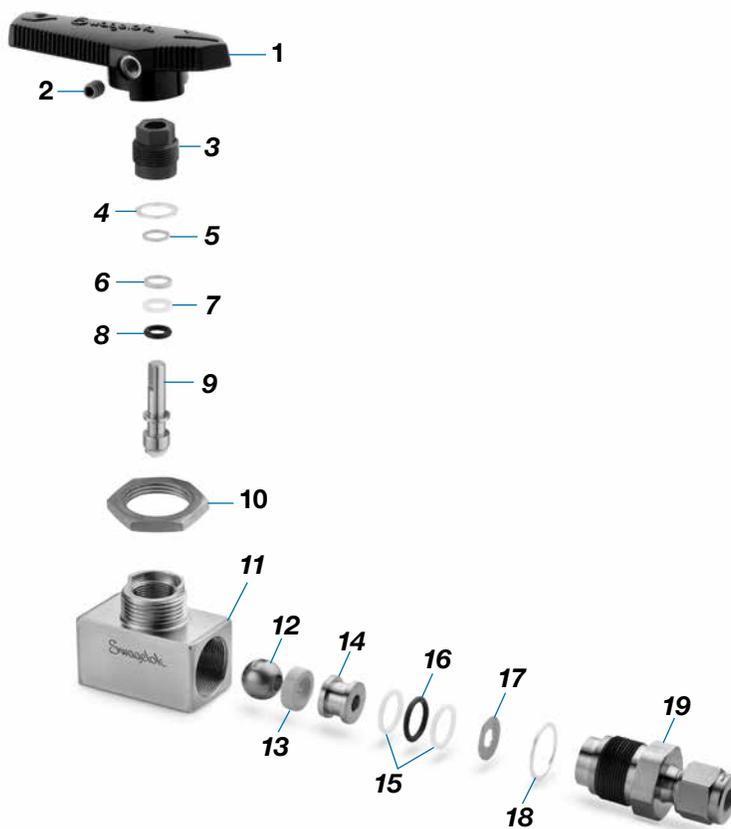
Cleaning and Packaging

All Swagelok SK series ball valves are cleaned and packaged in accordance with Swagelok *Standard Cleaning and Packaging (SC-10)*, MS-06-62.

Special cleaning and packaging in accordance with Swagelok *Special Cleaning and Packaging (SC-11)*, MS-06-63, to ensure compliance with product cleanliness requirements stated in ASTM G93 Level C, is available as an option. See **Process Options**, page 5.

Materials of Construction

Component	Material Grade/ ASTM Specification
1 Handle	Nylon with powdered metal 300 series SS insert
2 Set screw	S17400 SS / A564
3 Packing bolt	316 SS / A479
4 Packing bolt gasket	Silver-plated 316 SS / A240
5 Stem thrust washer	PEEK
6 Chamfered backup ring	PEEK
7 Stem backup ring	PTFE / D1710
8 Stem O-ring	Low-temperature fluorocarbon FKM
9 Stem	316 SS / A479
10 Panel nut	Powdered metal 300 series SS / B783
11 Body	316 SS / A479
12 Ball	316 SS / A276
13 Seats (2)	PEEK
14 Seat glands (2)	316 SS / A479
15 Seat backup rings (4)	PTFE / D1710
16 Seat O-rings (2)	Low-temperature fluorocarbon FKM
17 Seat springs (2)	316 SS / A240 or A666
18 End screw gaskets (2)	Silver-plated 316 SS / A240
19 End screws (2)	316 SS / A479
Wetted lubricant	PTFE-based
Nonwetted lubricant	Molybdenum disulfide with hydrocarbon binder coating



Wetted components listed in *italics*.

Ordering Information and Dimensions

Select an ordering number.

Dimensions, in inches (millimeters), are for reference only and are subject to change.

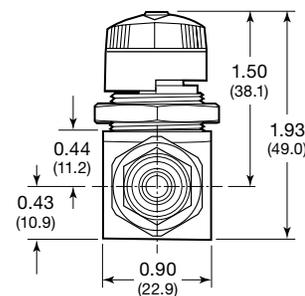
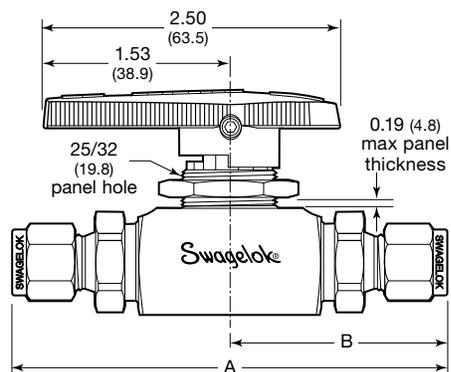
End Connections ^①		Ordering Number	C _v	Dimensions, in. (mm)		
Type	Size			Orifice	A	B
Swagelok tube fitting	1/4 in.	SS-4SKPS4	1.3	0.188 (4.8)	3.60 (91.4)	1.80 (45.7)
	3/8 in.	SS-4SKPS6	1.4		3.73 (94.7)	1.86 (47.2)
	6 mm	SS-4SKPS6MM	1.3		3.60 (91.4)	1.80 (45.7)
	8 mm	SS-4SKPS8MM	1.3		3.68 (93.5)	1.84 (46.7)
Female NPT	1/4 in.	SS-4SKPF4	1.2		2.91 (73.9)	1.46 (37.1)
Female ISO ^②	1/4 in.	SS-4SKPF4RT	1.2		2.91 (73.9)	1.46 (37.1)
Male NPT	1/4 in.	SS-4SKPM4	1.1		3.23 (82.0)	1.62 (41.1)
Male VCO fitting ^③	1/4 in.	SS-4SKPVCO4	0.9		3.15 (80.0)	1.58 (40.1)

Dimensions shown with Swagelok tube fitting nuts finger-tight.

① SK series valves can be ordered with two different end connections. Contact your authorized Swagelok representative for ordering information.

② See specifications ISO 7/1, BS EN 10226-1, DIN-2999, and JIS B0203.

③ VCO fittings on standard valves include low-temperature fluorocarbon FKM O-rings.



Handle Options

Factory-Assembled Handles

Nylon Directional

Black is standard. For other colors, add a handle color designator to the valve ordering number.

Example: SS-4SKPS4-BL

Handle Color	Designator
Blue	-BL
Green	-GR
Orange	-OG
Red	-RD
Yellow	-YW

Nylon Oval

Add **-K** to the valve ordering number.

Example: SS-4SKPS4-K



Stainless Steel Directional

- Ideal for continuous elevated ambient temperatures

Add **-SHD** to the valve ordering number.

Example: SS-4SKPS4-SHD



No Handle

Add **-NH** to the valve ordering number.

Example: SS-4SKPS4-NH

Handle Kits for Field Assembly

Kits include handle and set screw.

Nylon Directional ^①	Nylon Oval	Stainless Steel Directional
NY-5K-43G-BK	NY-5K-43GK-BK	SS-5K-43GPM

^① Ordering number specifies a black handle. For a handle of another color, replace **-BK** with a handle color designator from the table at left. Example: NY-5K-43G-BL

Locking Bracket

- Designed to lock valve in the open and closed position
- Fits padlocks with 3/16 to 9/32 in. (4.8 to 7.1 mm) shackle diameters
- For nylon and stainless steel directional handles only—not panel mountable
- To order the locking bracket factory-assembled on a valve, add **-LH** to the valve ordering number. Example: SS-4SKPS4-LH
- To order the locking bracket for field assembly, use kit ordering number: **SS-51K-4SK-LH**



Material and Service Options

Valves With ECE R110-Type Approval

SK series valves are available with ECE R110-type approval for use in alternative fuel service. Valves with this approval have ultralow-temperature fluorocarbon/D2000 stem and seat O-rings.

- ECE R110 Manual Service Valve Type Approval
Classification: Class 0
Pressure: 3770 psig (260 bar)
Temperature: -40 to 248°F (-40 to 120°C)

To order, add **-DE** to the valve ordering number.

Example: SS-4SKPS4-DE

Low-Temperature Service

SK series valves are available for low-temperature service, with a temperature rating of -40 to 200°F (-40 to 93°C) at listed pressures. Low-temperature valves have Buna C O-rings. All other materials and ratings are the same as those of standard valves.

To order, insert **L** into the valve ordering number.

Example: SS-L4SKPS4

Sour Gas Service

SK series valves for sour gas service are available. Materials are selected in accordance with NACE MR0175/ISO 15156. See the NACE specification for information on stainless steel tube fitting requirements.

To order, replace **SS** with **MX** and add **-SG** to the valve ordering number.

Example: **MX-4SKPF4-SG**

PTFE-Coated Stainless Steel Ball

SK series valves are available with a PTFE-coated stainless steel ball to promote service life in applications subject to lubricant washout.

To order, add **-TC** to the valve ordering number.

Example: SS-4SKPS4-TC

Ethylene Propylene O-Rings

SK series valves are available with ethylene propylene O-rings, with ratings shown at right.

Temperature °F (°C)	Working Pressure psig (bar)
-20 (-28) to 150 (65) 250 (121)	6000 (413) 1700 (117)

To order, add **-E** to the valve ordering number.

Example: SS-4SKPS4-E

Component	Material
<i>End screw, packing bolt, stem, and ball</i>	<i>Alloy 400/B164</i>
<i>Stem O-ring and seat O-ring</i>	<i>Ethylene propylene</i>
<i>Seat springs</i>	<i>Alloy 718/AMS 5596</i>

Wetted components listed in italics.

Process Options

Hydrostatic Testing

SK series valves are available with optional hydrostatic shell testing. Valves are hydrostatically tested with deionized water at 1.5 times the rated pressure of the valve. No visible leakage is permitted.

To order, add **-W20** to the valve ordering number.

Example: SS-4SKPS4-**W20**

Special Cleaning and Packaging (SC-11)

SK series valves are available with optional cleaning and packaging in accordance with Swagelok *Special Cleaning and Packaging (SC-11)*, MS-06-63, to ensure compliance with product cleanliness requirements stated in ASTM G93 Level C.

To order, add **-SC11** to the valve ordering number.

Example: SS-4SKPS4-**SC11**

Oxygen Service Hazards

For information about hazards and risks of oxygen-enriched systems, see the Swagelok *Oxygen System Safety* technical report, MS-06-13.

Maintenance Kits

Seat Seal Kits

The seat seal kit contains two seats, low-temperature fluorocarbon FKM seat O-rings, seat backup rings, seat springs, end screw gaskets, gland assembly tool, lubricant with Material Safety Data Sheet (MSDS), and instructions.

Kit ordering number: **SS-9K-4SK**

Stem and Seal Kits

The stem and seal kit contains a packing bolt gasket, stem thrust washer, chamfered backup ring, stem backup ring, low-temperature fluorocarbon FKM stem O-ring, two seats, low-temperature fluorocarbon FKM seat O-rings, seat backup rings, seat springs, end screw gaskets, gland assembly tool, lubricant with Material Safety Data Sheet (MSDS), and instructions.

Kit ordering number: **SS-91K-4SK**

Pneumatic Actuators



Swagelok rack and pinion pneumatic actuators are compact, lightweight, easily mountable, and can be operated with standard shop air.

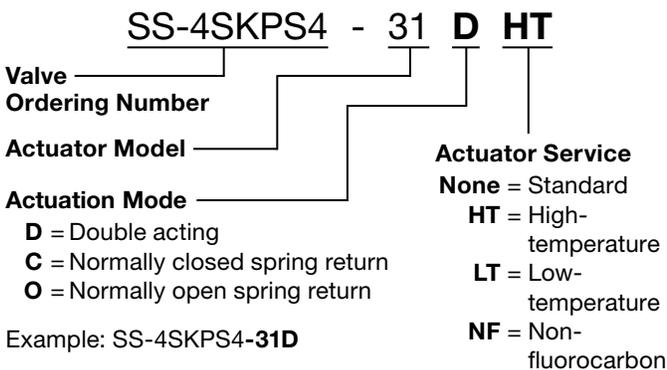
For technical data, including pressure-temperature ratings and materials of construction, see the *Swagelok Ball Valve Actuation Options* catalog, [MS-02-343](#).

⚠ Actuated assemblies must be properly aligned and supported. Improper alignment or inadequate support of the actuated assembly may result in leakage or premature valve failure.

Ordering Information

Factory-Assembly

Typical Ordering Number



For dual-mounted assemblies (two valves mounted to one actuator), insert **DM** into the ordering number. Example: SS-4SKPS4-31DDMHT

Actuator Service Ratings

Actuator Service	Actuator Service Designator	Temperature Range °F (°C)	Maximum Actuator Pressure psig (bar)	
			At 100°F (37°C)	At Maximum Temperature
Standard	—	-20 to 200 (-28 to 93)	200 (13.7)	165 (11.3)
High-temperature	HT	0 to 400 (-17 to 204)		100 (6.8)
Low-temperature	LT	-40 to 200 (-40 to 93)		165 (11.3)
Nonfluorocarbon	NF	-20 to 200 (-28 to 93)		165 (11.3)

Actuator Pressure at Maximum System Pressure

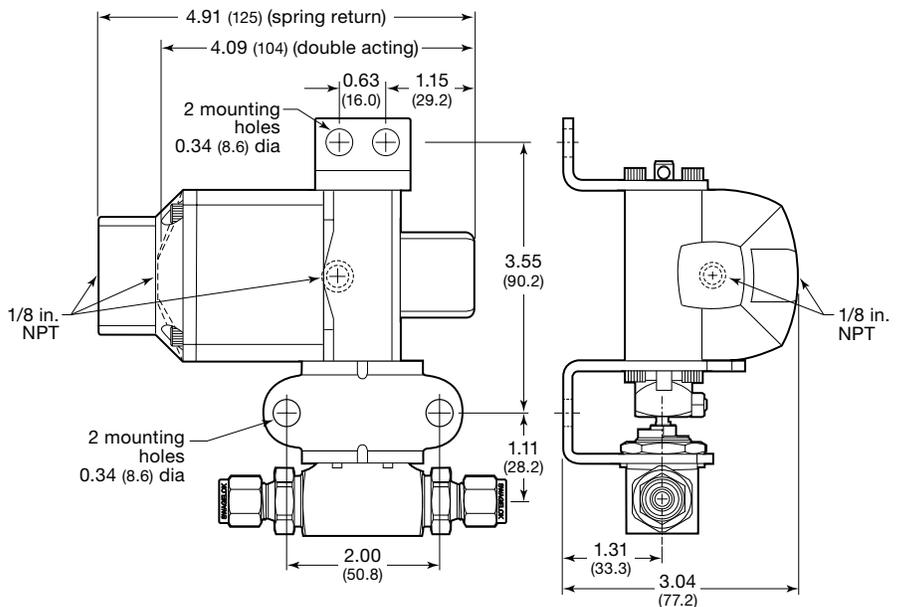
Based on valve performance using pressurized air or nitrogen.

Actuation Mode	Minimum Actuator Pressure psig (bar)	
	Single	Dual ^①
Double acting	45 (3.2)	80 (5.6)
Normally closed, normally open	70 (4.9)	—

① Two valves mounted to one actuator.

Dimensions

Dimensions, in inches (millimeters), are for reference only and are subject to change.



Field Assembly

Order one actuator kit and one mounting bracket kit for each valve.

Actuator Mode	Actuator Service	Kit Ordering Numbers	
		Actuator	Mounting Bracket
Spring return	Standard	MS-131-SR	SS-MB-4SK
	High-temperature	MS-131-SR-HT	
	Low-temperature	MS-131-SR-LT	
	Nonfluorocarbon	MS-131-SR-NF	
Double acting	Standard	MS-131-DA	
	High-temperature	MS-131-DA-HT	
	Low-temperature	MS-131-DA-LT	
	Nonfluorocarbon	MS-131-DA-NF	

ISO 5211-Compliant Pneumatic Actuators



Actuator Service Ratings

Actuator Service	Temperature Range °F (°C)	Maximum Actuator Pressure psig (bar)
Standard	-40 to 176 (-40 to 80)	116 (7.9)
High-temperature	5 to 302 (-15 to 150)	

Minimum Actuator Pressure

Actuator Model	Actuation Modes	
	Double Acting	Spring Return
	Minimum Actuator Pressure, psig (bar)	
A10	36 (2.5)	—
A15	20 (1.4)	36 (2.5)

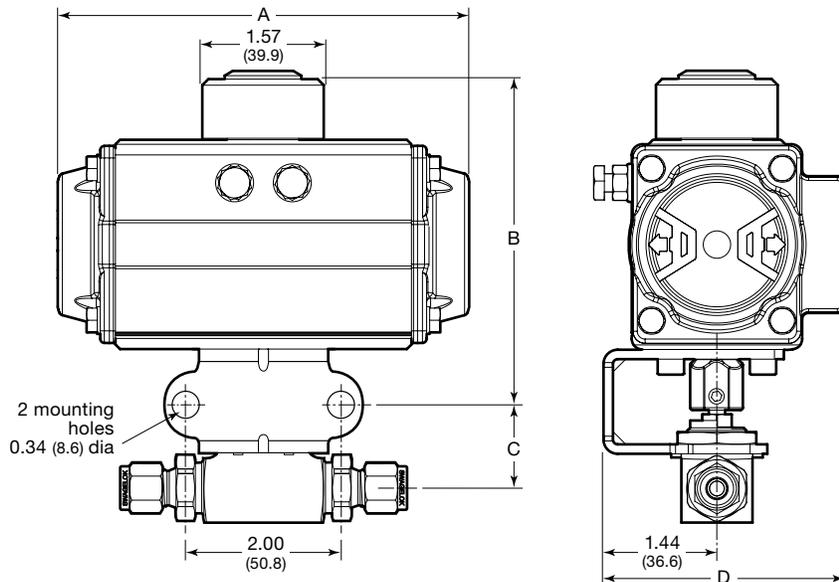
Swagelok ISO 5211-compliant rack and pinion pneumatic actuators are available in spring-return and double-acting modes.

For technical data, including actuator materials of construction and weight, see the *Swagelok Ball Valve Actuation Options* catalog, [MS-02-343](#).

For additional information on selecting and sizing ISO 5211-compliant actuators, see the *Actuated Ball Valve Selection Guide—ISO 5211-Compliant Actuator Mounting Bracket Kits*, [MS-02-136](#).

Dimensions

Dimensions, in inches (millimeters), are for reference only and are subject to change.



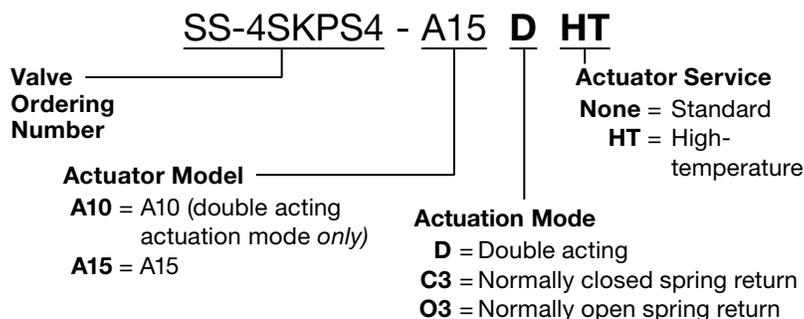
Actuator Model	Dimensions, in. (mm)			
	A	B	C	D
A10	4.65 (118)	4.05 (103)	1.10 (27.9)	2.84 (72.1)
A15	5.33 (135)	4.16 (106)	1.10 (27.9)	3.09 (78.5)

⚠ Actuated assemblies must be properly aligned and supported. Improper alignment or inadequate support of the actuated assembly may result in leakage or premature valve failure.

Ordering Information

Factory Assembly

Typical Ordering Number



Field Assembly

Order one actuator kit and one mounting bracket kit for each valve.

Mounting bracket kit ordering number:
SS-MB-4SK-F04-11DIN-M

Actuator Mode	Actuator Service	Actuator Kit Ordering Number
Spring return	Standard	MS-A15-3-DIN
	High-temperature	MS-A15-3-DIN-HT
Double acting	Standard	MS-A10-DA-DIN
		MS-A15-DA-DIN
	High-temperature	MS-A10-DA-DIN-HT
		MS-A15-DA-DIN-HT

Options for ISO 5211-Compliant and Swagelok Pneumatic Actuators

Swagelok offers a range of accessories to enhance instrumentation and process ball valve performance and control, including solenoid valves, limit switches, and position sensors. Factory assemblies and kits for field assembly are available.

For more information, see the *Swagelok Ball Valve Actuation Options* catalog, [MS-02-343](#).



Introduction

Since 1947, Swagelok has designed, developed, and manufactured high-quality, general-purpose and specialty fluid system products to meet the evolving needs of global industries. Our focus is on understanding our customers' needs, finding timely solutions, and adding value with our products and services.

We are pleased to provide this global edition of the book-bound *Swagelok Product Catalog*, which compiles more than 100 separate product catalogs, technical bulletins, and reference documents into one convenient, easy-to-use volume. Each product catalog is up to date at the time of printing, with its revision number shown on the last page of the individual catalog. Subsequent revisions will supersede the printed version and will be posted on the Swagelok website and in the Swagelok electronic Desktop Technical Reference (eDTR) tool.

For more information, visit your Swagelok website or contact your authorized Swagelok sales and service representative.

Warranty Information

Swagelok products are backed by The Swagelok Limited Lifetime Warranty. For a copy, visit swagelok.com or contact your authorized Swagelok representative.

Safe Product Selection

When selecting a product, the total system design must be considered to ensure safe, trouble-free performance. Function, material compatibility, adequate ratings, proper installation, operation, and maintenance are the responsibilities of the system designer and user.

WARNING

Do not mix/interchange Swagelok products or components not governed by industrial design standards, including Swagelok tube fitting end connections, with those of other manufacturers.

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Swagelok, Cajon, Ferrule-Pak, Goop, Hinging-Colleting, IGC, Kenmac, Micro-Fit, Nupro, Snoop, Sno-Trik, SWAK, VCO, VCR, Ultra-Torr, Whitey—TM Swagelok Company
15-7 PH—TM AK Steel Corp.
AccuTrak, Beacon, Westlock—TM Tyco International Services
Atlas—TM Asahi Glass Co., Ltd.
ASCO, El-O-Matic—TM Emerson
AutoCAD—TM Autodesk, Inc.
CSA—TM Canadian Standards Association
Crastin, DuPont, Kalrez, Krytox, Teflon, Viton—TM E.I. duPont Nemours and Company
DeviceNet—TM ODVA
Dyneon, Elgiloy, TFM—TM Dyneon
Elgiloy—TM Elgiloy Specialty Metals
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Grafoil—TM GrafTech International Holdings, Inc.
Honeywell, MICRO SWITCH—TM Honeywell
MAC—TM MAC Valves
Microsoft, Windows—TM Microsoft Corp.
NACE—TM NACE International
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