NEW BRUNSWICK NUNAVUT

NOVA SCOTIA YUKON PRINCE EDWARD ISLAND NORTHWEST TERRITORIES NEWFOUNDLAND AND LABRADOR

MANUFACTURERS NAME: Swagelok Company MANUFACTURERS ADDRESS: 29500 Solon Road, Solon, Ohio 44139 USA PLANT LOCATIONS: Headquarters: 29500 Solon Road, Solon, Ohio 44139 USA (See Attachment A) CATEGORY OF FITTINGS TO BE REGISTERED. CIRCLE ONE CATEGORY ONLY TITLE OF THE STANDARD OF CONSTRUCTION A Pipe fittings, including couplings, tees, elbows, Ys, plugs, unions, pipe caps, or reducers ASME B31.1 for B Flanges: all flanges C) Valves: all line valves unlisted components, D Expansion joints, flexible connections, and hose assemblies: all types ASME B31.3 for E Strainers, filters, separators, and steam traps F Measuring devices, including pressure gauges, level gauges, sight glasses, levels, or unlisted components pressure transmitters G Certified capacity-rated pressure relief devices acceptable as primary over pressure protection on bollers, pressure vessels, piping and fusible plugs H Pressure retaining components that do not fall into one of the above categories N Nuclear components: Class 1 ☐ Class 2 ☐ Class 3 ☐, (Meeting AECB or ASME requirements) SHOW MANUFACTURERS NAME, TRADEMARK, OR LOGO AS IT WILL APPEAR ON THE PRODUCT TYPE OF CONSTRUCTION FORGED WELDED WROUGHT CAST OTHER X DESCRIBE OTHER: Bar LIST OF SUPPORTING DOCUMENTATION AND IDENTIFICATION OF THE ACTUAL ITEMS TO BE REGISTERED: ISO 9001:2015 Certificate, Attachment A, Attachment B, Catalog Information and other Support Documents DECLARATION: | Joel Feldman, Vice President, Engineering (see note 3) employed by\_ Swagelok Company and being the person having full authority and responsibility for the quality of the end product do solemnly declare that the information contained in this form is true and to the best of my knowledge represents the product for which registration is sought. The dimensions, materials of construction, pressure temperature ratings, and identification markings are in accordance with the herein named standards. I further declare that the manufacture of these fittings is regulated by a Quality Control Program which extends to each plant where fabrication occurs in whole or in part and has been verified by BSI as being suitable for that purpose and I make this solemn declaration conscientiously beliaving it to be true, and knowing that it is of the same force and effect as if made under oath. 10/18/2021 | 8:19 AM EDT Signature of Declarer: Declared before me at USETHIS SPACE FOR THE This. OFFICIAL SEAL signature or seal chare to Commissioner of Oaths OVID-19 situation or Notary Public: (sign) \_ (Affix Official seal to the right) This space for Regulatory Authority use This registration must be revalidated after ten (10) years from the date of acceptance. CRN: OC23691.5 0C23691.5Y Notes: 1. All fittings shall be registered in the name of the Manufacturer. 2. Each category shall be supported with two Statutory Declaration forms and one copy of supporting documentation. 01/18/2022 3. The declaration shall be made by the person having full authority and responsibility for the quality of the end product. 4. Quality control programs shall be resubmitted for validation at a maximum interval of five (5) years.



Canadian Registration Number Submittal
Category C: Swagelok RHPS Series LRS4 and BS6

Technical Standards and Safety Authority
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Regulators
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### Attachment B: Scope of CRN for Swagelok BS6 and LRS4 Regulators (Category C)

This document represents the scope of bolted / threaded-body RHPS Series, BS6 and LRS4 Series Pressure Regulators covered by this submission for CRN approval. These spring-loaded regulators have been evaluated in accordance with ASME B31.1-2020 and B31.3-2020 for unlisted components.

#### **Summary Table**

Product Series	Main Pressure Bearing Component	Main Pressure Bearing Material (Standard)	Port Connections, Sizes	Maximum Rated Pressure				Deelen Oede
				At Ambient temperature		At maximum temperature		Design Code of
				Inlet	Outlet	Inlet	Outlet	Construction
BS6	Body	316L SS UNS 31603 (ASTM A479)	Female NPT, 3/4" in.  ASME/ANSI B16.5 Flange (600#, 900#, 1500#, 2500#)	1015 psi (70 bar)	203 psi (14 bar)	1015 psi (70 bar)	203 psi (14 bar)	ASME B31.1/ ASME B31.3 (Unlisted Components)
			ASME/ANSI B16.5 Flange (300#)	600 psi (41 bar)	203 psi (14 bar)	600 psi (41 bar)	203 psi (14 bar)	
			ASME/ANSI B16.5 Flange (150#)	230 psi (16 bar)	203 psi (14 bar)	230 psi (16 bar)	203 psi (14 bar)	
LRS4	Body	316L SS UNS 31603 (ASTM A479	Female NPT, 1/2 in.	507 psi (35 bar)	290 psi (20 bar)	507 psi (35 bar)	290 psi (20 bar)	

#### **Product Illustration**



BS6 Series Regulator



LRS4 series Regulator



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Category C: Swagelok RHPS Series LRS4 and BS6 Regulators

#### **Product Options:**

Some of the product options listed below affect the pressure-temperature ratings shown in the Summary Table, but in all cases the ratings are less than those shown in the Summary Table. All of the following options are within the scope of this registration:

#### **Seal Materials**

Fluorocarbon FKM
Nitrile
EPDM
FFKM
Low temperature Nitrile

#### **Diaphragm Materials**

Fluorocarbon FKM
Nitrile
EPDM
FFKM
Low temperature Nitrile
PTFE
316L SS

#### **Quality System**

The Swagelok Company quality system complies with the requirements of ISO 9001:2015. The Swagelok Company maintains BSI Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate.

#### References

The product catalog does not represent the full scope of registration, but rather details some of the most common options.

RHPS Regulators Series Catalog MS-02-430, Rev K

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## **Attachment A. Swagelok Manufacturing Locations**

This document lists the Swagelok locations where end item or component level manufacturing activities take place.

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Swagelok Company 29500 Solon Road	Technical Standards and Safety Authority Swagelok Company (Palibrins 1a)nd Pressure Vessels Safety 348 Bishop Road Program				
Solon, Ohio 44139	Highland Heights, Ohio 44143				
USA	USA				
Swagelok Company (Highland)	Swagelok Company (Falon 2)				
318 Bishop Road	358 Bishop Road				
Highland Heights, Ohio 44143	Highland Heights, Ohio 44143				
USA	USA				
Swagelok Company (OFC)	Swagelok Company (HPF)				
29495 F.A. Lennon Drive	6050 Cochran Road				
Solon, Ohio 44139	Solon, Ohio 44139				
USA	USA				
Swagelok Company (Atlantic)	Swagelok Company (Snow Metal)				
26651 Curtiss Wright Parkway	6060 Cochran Road				
Willoughby Hills, Ohio 44092	Solon, Ohio 44139				
USA	USA				
Swagelok Company (Micro) 26653 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Company (Alfred) 29500 Ambina Drive Solon, Ohio 44139				
Swagelok Hose Services Company (SHSC)	Swagelok Company (Strongsville)				
29900 Solon Industrial Parkway	15400 Foltz Road				
Solon, Ohio 44139	Strongsville, Ohio 44119				
Swagelok (China) Fluid System Technologies Ltd.	Swagelok Limited				
Changshu Export Process Zone	Ballafletcher Road				
Changshu Economic Development Zone	Tromode				
Changshu, Jiangshu	IM4 4RA				
215513 China	Isle of Man				