


REGISTERED 
CRN: CSA-OC21138.56
Registration Process administered by
CSA Group per CSA B51

Statutory Declaration Registration of Fittings

(a) Design Qualification

I¹ Joel Feldman
Vice President, Engineering
(Position eg, president, plant manager, chief eng.)

Of Swagelok Company
(name of company)

Located at Headquarters: 29500 Solon Road, Solon, Ohio 44139 USA (See Attachment A)
(plant address)

do solemnly declare that the fittings listed hereunder, which are subject to the Boilers & Pressure Vessels Act:

- comply with all the requirements of the ANSI/ASME codes as to their dimensions, material, identification & service for which are required:
- Or
- are not covered by the provisions of the ANSI/ASME codes, and are therefore constructed to comply with _____ code and standard, and are designed to the best current engineering practice, as shown by the supporting test data.

(b) Quality control of Manufacture

I further declare the manufacture of these fittings is controlled by a quality control program which complies with the requirements of ISO 9001:2015, and has been verified by the following authority or authorized agency BSI

The fittings² covered by this declaration, for which I seek registration, are Category C. Valves

In support of the application, the following information, calculations and/or test data are attached:
ISO 9001:2015 Certificate, Attachment A, Attachment B, Catalog Information and other Support Documents

Declared before me at Solon, Ohio

In the of State of Ohio

The 24th Day of November AD 19 2018

Jamie L Ristau
A (commissioner for oaths)


Jamie L. Ristau
Resident Portage County
Notary Public, State of Ohio
My Commission Expires: 03/06/2019

[Signature]
Signature of Declarer³

For Official Use Only

The application is accepted for registration in Category C in accordance with the Boilers and Pressure Vessels Act and CSA Standard B51.

This registration must be revalidated after ten (10) years from the date of acceptance. Feb. 22. 2029

Registered Number CRN CSA-OC21138.56 For the Chief Inspector A. BAHWATT
Date  Apr. 01. 2019

- 1 Three completed copies of Statutory Declaration form together with three copies of Catalogs, drawings of Bulletins illustrating above fittings shall be submitted.
- 2 All fittings are required to be registered in the name of the Manufacturer.
- 3 This form shall be completed and signed by the president of highest official in the manufacturing plant where the fitting is produced.



Swagelok

Canadian Registration Number Submittal #60BALL-2018
 Category C: Swagelok 60 Series Ball Valves

Date: January 22, 2019
 Page 1 of 5

Attachment B: Scope for Swagelok 60 Series Ball Valves (Category C)

This document represents the scope of the 60 Series Ball Valves covered by this submission for CRN approval. The Swagelok 60 Series Ball Valves were designed and evaluated in accordance with ASME B31.1-2016 for unlisted components and ASME B31.3-2016 for unlisted components.

Summary Tables

Product Series	Main Pressure Bearing Component	Main Pressure Bearing Material	Port Connections, Sizes*	Maximum Rated Pressure (Note 1)		Design Code of Construction
				At 100°F	At Max Temp	
62	Body	316SS (ASTM A479 or ASTM A351)	Swagelok Tube Fitting 1/4", 3/8" Female NPT 1/8", 1/4" Female ISO 1/4" Tube Butt Weld 1/4", 3/8" Pipe Butt Weld 1/4", 3/8" Tube Socket Weld 1/4", 3/8" Male VCO Fitting 1/4" Male VCR Fitting 1/4"	3000 psig (4 bolt body) 2500 psig (8 bolt body)	800 psig @450°F (4 bolt body) 200 psig @600°F (8 bolt body)	ASME B31.1 (Unlisted Components) and ASME B31.3 (Unlisted Components)
			Swagelok Tube Fitting 1/4", 3/8" Female NPT 1/8", 1/4" Tube Butt Weld 1/4", 3/8" Pipe Butt Weld 1/4", 3/8" Tube Socket Weld 1/4", 3/8"	3000 psig (4 bolt body) 2500 psig (8 bolt body)	800 psig @450°F (4 bolt body) 200 psig @600°F (8 bolt body)	
			Swagelok Tube Fitting 1/4", 3/8" Female NPT 1/8", 1/4"	2000 psig	100 psig @400°F	
			Swagelok Tube Fitting 1/4", 3/8" Female NPT 1/4"	1500 psig	1470 psig @150°F	
			Swagelok Tube Fitting 1/4", 3/8" Female NPT 1/4"	1500 psig	1470 psig @150°F	
			Swagelok Tube Fitting 1/4", 3/8" Female NPT 1/4"	1500 psig	1380 psig @150°F	
63	Body	WCB Carbon Steel (ASTM A216)	Swagelok Tube Fitting 1/2", 3/4" Female NPT 3/8", 1/2" Female ISO 1/2" Tube Butt Weld 1/2" Pipe Butt Weld 1/2" Tube Socket Weld 1/2", 3/4" Pipe Socket Weld 1/2" Male VCO Fitting 1/2" Male VCR Fitting 1/2"	2500 psig (4 bolt and 8 bolt bodies)	800 psig @450°F (4 bolt body) 1000 psig @850°F (8 bolt body) 100 psig @450°F (welded)	ASME B31.1 (Unlisted Components) and ASME B31.3 (Unlisted Components)
			Swagelok Tube Fitting 1/2", 3/4" Female NPT 3/8", 1/2" Female ISO 1/2" Tube Butt Weld 1/2" Pipe Butt Weld 1/2" Tube Socket Weld 1/2", 3/4" Pipe Socket Weld 1/2"	2500 psig	800 psig @450°F (4 bolt body) 200 psig @800°F (8 bolt body)	
			Swagelok Tube Fitting 1/4", 3/8" Female NPT 1/8", 1/4"	1500 psig	100 psig @400°F	
			Swagelok Tube Fitting 1/2" Female NPT 1/2"	1500 psig	1470 psig @150°F	
			Swagelok Tube Fitting 1/2" Female NPT 1/2"	1500 psig	1470 psig @150°F	
			Swagelok Tube Fitting 1/2" Female NPT 1/2"	1500 psig	1380 psig @150°F	

THIS IS PART OF
 CRN 0C21138.5
 Technical Standards & Safety Authority
 Boilers & Pressure Vessels
 Safety Program

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Swagelok

Canadian Registration Number Submittal #60BALL-2018
 Category C: Swagelok 60 Series Ball Valves

Date: January 22, 2019
 Page 2 of 5

Product Series	Main Pressure Bearing Component	Main Pressure Bearing Material	Port Connections, Sizes*	Maximum Rated Pressure (Note 1)		Design Code of Construction
				At 100°F	At Max temp	
65	Body	316SS (ASTM A479 or ASTM A351)	Swagelok Tube Fitting 1" Female NPT 3/4", 1" Female ISO 3/4", 1" Pipe Butt Weld 3/4", 1" Tube Butt Weld 3/4", 1" Tube Socket Weld 1" Pipe Socket Weld 3/4", 1"	2500 psig (4 bolt and 8 bolt bodies) 3000 psig (Welded bodies)	800 psig @450°F (4 bolt body) 1000 psig @850°F (8 bolt body) 100 psig @450°F (welded)	ASME B31.1 (Unlisted Components) and ASME B31.3 (Unlisted Components)
		WCB Carbon Steel (ASTM A216)	Swagelok Tube Fitting 1" Female NPT 3/4", 1" Female ISO 3/4", 1" Pipe Butt Weld 3/4", 1" Tube Butt Weld 3/4", 1" Tube Socket Weld 1" Pipe Socket Weld 3/4", 1"	2500 psig	800 psig @450°F (4 bolt body) 200 psig @800°F (8 bolt body)	
		Brass C36000 or C35600 (ASTM B16)	Swagelok Tube Fitting 1" Female NPT 3/4", 1"	1500 psig	100 psig @400°F	
		Alloy C278 bar (ASTM B574) or CW-12MW Cast (ASTM A484)	Female NPT 1"	1500 psig	1470 psig @150°F	
		Alloy 400 N04400 (ASTM B104)	Swagelok Tube Fitting 1" Female NPT 1"	1500 psig	1470 psig @150°F	
		Titanium Grade 4 UNS R50700 (ASTM B348)	Female NPT 1"	1500 psig	1380 psig @150°F	
67	Body	316SS (ASTM A479 or ASTM A351)	Swagelok Tube Fitting 1-1/2" Female NPT 1-1/4", 1-1/2" Female ISO 1-1/4" Pipe Butt Weld 1-1/2" Tube Butt Weld 1-1/2" Tube Socket Weld 1-1/4", 1-1/2" Pipe Socket Weld 1-1/4", 1-1/2"	1500 psig (4 bolt body) 2000 psig (8 bolt body)	500 psig @450°F (4 bolt body) 500 psig @850°F (8 bolt body)	
		WCB Carbon Steel (ASTM A216)	Swagelok Tube Fitting 1-1/2" Female NPT 1-1/4", 1-1/2" Female ISO 1-1/4" Pipe Butt Weld 1-1/2" Tube Butt Weld 1-1/2" Tube Socket Weld 1-1/4", 1-1/2" Pipe Socket Weld 1-1/4", 1-1/2"	2200 psig	800 psig @450°F (4 bolt body) 200 psig @800°F (8 bolt body)	
68	Body	316SS (ASTM A479 or ASTM A351)	Swagelok Tube Fitting 2" Female NPT 2" Female ISO 2" Pipe Butt Weld 2" Tube Butt Weld 2" Tube Socket Weld 2" Pipe Socket Weld 2"	1500 psig (4 bolt body) 2000 psig (8 bolt body)	500 psig @450°F (4 bolt body) 500 psig @850°F (8 bolt body)	
		WCB Carbon Steel (ASTM A216)	Swagelok Tube Fitting 2" Female NPT 2" Female ISO 2" Pipe Butt Weld 2" Tube Butt Weld 2" Tube Socket Weld 2" Pipe Socket Weld 2"	2200 psig (4 bolt body) 2000 psig (8 bolt body)	800 @450°F (4 bolt body) 200 psig @800°F (8 bolt body)	
62, 63, 65 (3-way)	Body	316SS (ASTM A479 or ASTM A351)	Swagelok Tube Fitting 1/4", 3/8", 1/2" Female NPT 1/8", 1/4", 1/2", 1" Female ISO 1/4", 1/2, 3/4", 1"	1000 psig	800 psig @450°F	
67, 68 (3-way)	Body	316SS (ASTM A479 or ASTM A351)	Swagelok Tube Fitting 1-1/2" 2" Female NPT 1-1/4", 1-1/2", 2" Female ISO 1-1/4", 1-1/2", 2" Tube Socket Weld 1-1/4", 1-1/2", 2" Pipe Socket Weld 1-1/4", 1-1/2", 2"	2000 psig (8 bolt body)	800 psig @450°F	

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Swagelok

Canadian Registration Number Submittal #60BALL-2018
Category C: Swagelok 60 Series Ball Valves

Date: January 22, 2019
Page 3 of 5

* Fractional port connection sizes shown. Equivalent metric size ranges are also in scope, and have the same pressure/temperature ratings

Note 1: Pressure ratings shown are the maximum possible for the combination of valve series and body material. Seat and flange seals will affect ratings; please refer to product literature.

Product Illustration

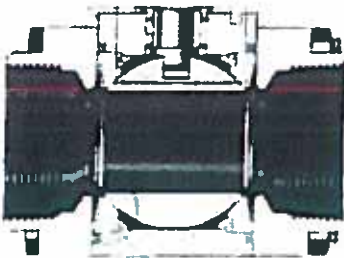


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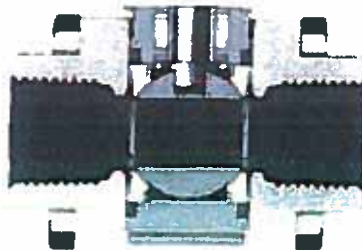
Configurations

The pressure retaining components of the 60 Series ball valve bodies can be categorized into three main types of assemblies based on the method used to attach the flanges to the body:

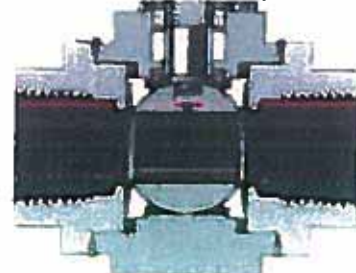
4 bolt (with nuts)
(fasteners through body)



8 bolt
(fasteners thread into body)



welded
(no fasteners)



The 4 bolt type assemblies are available in all body materials.

The 8 bolt type assemblies are available in Stainless Steel and Carbon Steel only.

The welded assemblies are available in Stainless Steel only.



4 of 6

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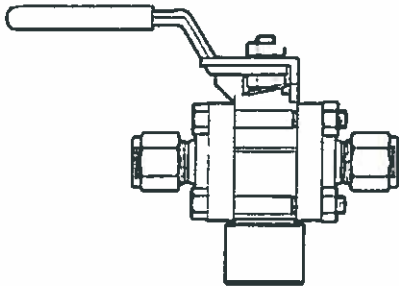
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Swagelok

Canadian Registration Number Submittal #60BALL-2018
Category C: Swagelok 60 Series Ball Valves

Date: January 22, 2019
Page 4 of 5

60 Series 3-Way Valves



3-Way valves are available in the 4-bolt type assembly and Stainless Steel material only.

Product Options:

The product options listed below affect pressure and/or temperature ratings shown in the above Summary Table, but in all cases the ratings are less than those shown in the table.

Flange Seal Material Options

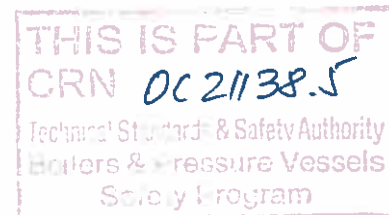
Fluorocarbon, FKM
Buna N
Buna C
Ethylene Propylene
Neoprene
Grafoil
PTFE

Stem Seal Material Options

PTFE, virgin
Fluorocarbon, FKM
Buna C
Ethylene Propylene
Grafoil
PEEK (virgin, coated, or reinforced)

Seat Material Options

PTFE, virgin
PTFE, reinforced
PTFE, carbon glass filled
PEEK (virgin, coated, or reinforced)
UHMWPE
Inconel X-750



Additional options that do not increase the pressure and/or temperature ratings may be made available within the scope of this approval. Examples of these would include the following:

Handle options
Actuators (e.g. pneumatic, electric)
Panel mounting
Low dead space inserts

All of the above options, those that affect pressure and/or temperature ratings and those that do not, are within the scope of this approval.

Swagelok

Canadian Registration Number Submittal #60BALL-2018
Category C: Swagelok 60 Series Ball Valves

Date: January 22, 2019
Page 5 of 5

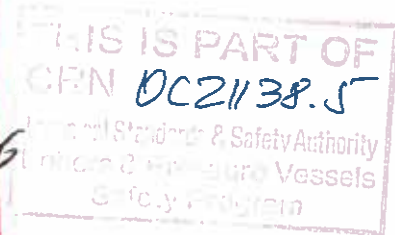
Quality System

The Swagelok Company quality system complies with the requirements of ISO 9001:2015. The Swagelok Company maintains BSI Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate.

References

The product catalog-does not represent the full scope of registration, but rather details some of the most common options.


- 60 Series Ball Valve Catalog MS-01-146, Rev U



Attachment A. Swagelok Manufacturing Locations

This document lists the Swagelok locations where end item or component level manufacturing activities take place.

Swagelok Company 29500 Solon Road Solon, Ohio 44139 USA	Swagelok Company (Falon 1) 348 Bishop Road Highland Heights, Ohio 44143 USA
Swagelok Company (Highland) 318 Bishop Road Highland Heights, Ohio 44143 USA	Swagelok Company (Falon 2) 358 Bishop Road Highland Heights, Ohio 44143 USA
Swagelok Company (OFC) 29495 F.A. Lennon Drive Solon, Ohio 44139 USA	Swagelok Company (HPF) 6050 Cochran Road Solon, Ohio 44139 USA
Swagelok Company (Atlantic) 26651 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Company (Snow Metal) 6060 Cochran Road Solon, Ohio 44139 USA
Swagelok Company (Micro) 26653 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Company (Alfred) 29500 Ambina Drive Solon, Ohio 44139
Swagelok Hose Services Company (SHSC) 29900 Solon Industrial Parkway Solon, Ohio 44139	Swagelok Company (Strongsville) 15400 Foltz Road Strongsville, Ohio 44119
Swagelok (China) Fluid System Technologies Ltd. Changshu Export Process Zone Changshu Economic Development Zone Changshu, Jiangshu 215513 China	Swagelok Company A.G. (European Technology Center) St. GallerstraBe 84 Lachen, Switzerland 8853 Switzerland
Swagelok Limited Ballafletcher Road Tromode IM4 4RA Isle of Man	10FB



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