UNIFORM STATUTORY DECLARATION FORM FOR THE I

	WA SCOTIA KON	PRINCE EDWARD ISLAND NORTHWEST TERRITORIES	NEWFOUNDLAND AND LABRADOR		
MANUFACTURERS NAME: Swag	gelok Company				
MANUFACTURERS ADDRESS: 20	500 Solon Pond	Solon, Ohio 44139 USA			
PLANT LOCATIONS Headquarte	rs: 29500 Solon	Road Solon Ohio 44139 USA /Son As	Wash-and AV		
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SHOW MANUPACTURERS NAME, YR	ADEMARK OR LO	BO AS IT WILL APPEAR ON THE PRODUCT			
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LIST OF SUPPORTING DOCUMENTA	TION AND IDENTIFE	CATION OF THE ACTUAL ITEMS TO BE RE			
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This registration	This spa on must be revaild	ace for Regulatory Authority use ated after ten (10) years from the date of a	SCANIE CONTRACTOR		
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M: 1214			PROVINCE OF PRINCE EDWARD ISLAND		
		COMMUNITIES, LAND & B			
ms:		55 1000 to 12 000 100 to 12			
All fittings shall be registered in the name Each category shall be supported with a as and one copy of supporting document the declaration shall be made by the pe	We Statutory Deciam Mation,	tion TATE May 26 20			
constitute for the quality of the end prod Quality control programs shall be resulted maximum interval of five (6) years.	N-mt	ASPECTION SERVICE BOH EN PRESSURE VES			

ENSPECTION SERVICES SECTION
BORER/PRESSURE VESSEL BRANCH

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Canadian Registration Number Submittal Swagelok Submission #625FIT-2017

Attachment B: Scope of Registration for Alloy 625 Tube Fittings (Category A)

Product Scope

The table below presents the scope of Swagelok's alloy 625 Swagelok Tube Fittings covered by this submission for CRN approval, which complies with the requirements of ASME B31.3, Part 304.7.2 as an unlisted component.

Summary Tables

Product		Port Connections	Maximum Allowable Working Pressure		Design Code	
Description or Series	Material	and Sizes	Up to 100°F	At maximum temperature	of Construction	
Gaugeable Tube Fittings and Adapter Fittings Alloy 625 ASTM B446 ASTM B564 (for shaped bodies with 1/2" end connections)	,	Swagelok End Connections 1/4, 3/8, 1/2 inch	See Table below	See Table below		
	NPT Male 1/4, 3/8, 1/2 inch	Pressure rating limited by tube fitting. See Table below		ASME B31.3 (Unlisted Components)		
		NPT Female 1/4, 3/8, 1/2 inch		ng limited by e Table below		

Alloy 625 Swagelok Tube Fitting Pressure Rating Table

Swagelok End Connection	Maximum Allowable Working Pressure (Note 1)				
Size, inch	Tube Wall Thickness, inch	Up to 100°F	Maximum temperature 1000°F (537°C) (Note 2)		
1/4	0.049 inch	10 700 psig	7 811 psig		
3/8	0.065 inch	9 400 psig	6 862 psig		
1/2	0.065 inch	6 800 psig	4 964 psig		

Note 1: Maximum Allowable Working Pressure Values based on noted tube wall thickness. Thinner tubing may be used but in all cases the ratings are less than, or equal to, those shown in the table.

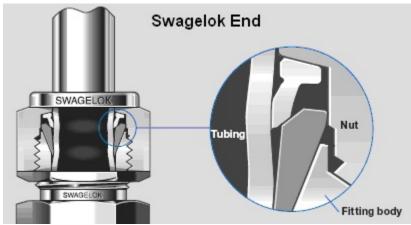
Note 2: Maximum Temperature ratings based on an Elevated Temperature Factor of 0.73, from ASME Code BPV Section II, Part D, Table 1B.



Canadian Registration Number Submittal Swagelok Submission #625FIT-2017

Product Description And Ratings

Swagelok Tube Fittings are furnished as straight or shaped fittings. Swagelok Tube Fittings consist of at least one Swagelok End – a proprietary two-ferrule mechanical-grip design.



Cross-Section of Swagelok End connection

Quality System

The Swagelok Company quality system complies with the requirements of BS EN ISO 9001:2015. Swagelok Company maintains BSI Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate.

References

The product catalogs do not represent the full scope of registration, but rather details some of the most common options.

- Gaugeable Tube Fittings and Adapter Fittings MS-01-140
- Tubing Data Sheet MS-01-107